Bona Craft® Oil 2K
Technical data sheet

Bona Craft Oil® 2K is a unique blend of different vegetable oils, modified for superior impregnation and long-lasting protection of wood floors. The exclusive blend is low in odor, easy to handle and gives you the option of topcoating with Bona Traffic HD®, Bona Traffic® or Bona Traffic Naturale®. The formulation is environmentally responsible, containing very low solvents (<4%) allowing for total saturation. Suitable for hardwood floors in residential and commercial environments.

- Extremely high degree of saturation
- Rapid drying and easy to apply
- Low solvent content and low odor
- Easy repair and blending
- Unlimited color palette
- Overcoatable with Bona Traffic HD®, Bona Traffic® or Bona Traffic Naturale®
- GREENGUARD certified for indoor air quality

Physical Characteristics:
Ingredients – Pigments, oil-modified polyurethane resin, vegetable oil, petroleum distillates, and driers
Colors – Neutral, Frost, Ash, Clay, Charcoal, Air, Pebble, and Sand
Solids – 96-98% (depending on color)
VOC – 25 g/L (.21 pounds per Gallon VOC)
Dilution – Do not dilute
Odor – Non-offending
Drying time – 8 hours Neutral/12 hours colors
Light use - 24 hours
Cure rate – 70% after 24 hours 100% after 5 days
Coverage – 600-800 sq. ft. per container
Shelf life – 2 years in unopened container

Recommended Use:
- Residential
- Commercial

Directions:
BEFORE USING, READ ALL DIRECTIONS AND MATERIAL SAFETY DATA SHEETS.

FOR TECHNICAL ADVICE: Call Bona US at 800-872-5515

COMPATIBILITY: Product results may vary widely depending on the wood species, especially on oily and resinous Exotics. ALWAYS PREPARE A SAMPLE OR TEST AREA TO DETERMINE COMPATIBILITY, APPEARANCE AND DESIRED RESULTS.

SANDING AND PREPARATION OF NEW FLOORS: 1. Sand and prepare floor using accepted industry association methods. 2. Make your final cut with 80 to 120-grit paper then multidisc with 120 to 150-grit paper. 3. Use a Tampico Brush on a dust containment buffer and vacuum thoroughly. 4. Tack with a dry Bona® Microfiber Mop or cloth. 5. Apply Bona Craft Oil 2K.

THE BONA CRAFT OIL 2K SYSTEM: Bona Craft Oil is designed to penetrate and seal bare wood in a single coat. In some instances a second application may be necessary for even coverage and color appearance. Other Bona Craft Oil 2K colors may be mixed together to create custom blends. Visit bona.com for additional product information.

RECOMMENDED APPLICATORS: Red buffing pad, Bona Steel Trowel, squeegee, cut-in pad, 2” paint brush and Bona Cotton Cloths.

MIXING INSTRUCTIONS: 1. Using a hammer, drive a screwdriver through the top and bottom of the upper container (Part B) and allow the hardener to completely empty into the bottom container (Part A). 2. Remove the lid and mix the content thoroughly. To mix smaller amounts of Bona Craft Oil 2K, use a 1:9 ratio. BONA CRAFT OIL 2K CANNOT BE REHARDENED. STIR WELL BEFORE USING. DO NOT THIN.
**Application of Bona Craft Oil 2K**

1. Apply a thin coat of the mixed Bona Craft Oil 2k to the floor using a 175 rpm buffer and a red buffing pad. Allow to dry thoroughly before use (8 hours for Neutral/12 hours for all other colors). 
2. Vacuum and tack the floor with a dry Bona Microfiber Tacking Pad. 
3. Apply 1-2 coats of Bona Craft Oil 2k per the directions (see Application of Bona Craft Oil 2K). 
4. Allow the Bona Craft Oil 2K to dry for a minimum of 8 hours for Neutral and 12 hours for all other colors. 

**Curing:** The floor is ready for light use and replacement of furniture at 12-24 hours and will completely cure in approximately 5-7 days under ideal conditions (65°-80°F and 40%-60% relative humidity). The floor may be walked on after 8-12 hours, but remains susceptible to scuffing or marring until completely cured. Do not replace area rugs until the floor has fully cured.

**Top Coating After Fully Cured:** Deep clean floor using PowerScrubber and Bona Deep Clean Solution. Allow for adequate time for surface to dry completely. Apply the same color Craft Oil 2K to the floor per the directions and allow to dry completely (8 hours for Neutral and 12 hours for all other colors). Vacuum and tack the floor with a dry Bona Microfiber Tacking Pad. Apply Bona Traffic HD, Bona Traffic or Bona Traffic Naturale per label instructions. Be sure floor is free from wax, polish and oily residues. Adhesion failure can occur if these recoating processes are not followed and the floor has not been tested for compatibility.

**Professional Maintenance:** Floors can be cleaned with the Bona Deep clean System or Bona Craft Oil 2k Soap. Bona Craft Oil 2K Care or Bona Craft Oil 2K can then be applied to restore oil to areas showing signs of wear. Follow label directions.

**Clean-Up:** Application tools should be thoroughly cleaned with mineral spirits. Dispose of any remaining product in accordance with local, state and federal regulations.

**Stability:** Two year shelf life in unopened container.

**Storage:** Bona Craft Oil 2K should be stored in a climate-controlled environment. KEEP FROM FREEZING. Do not store above 100°F.

**Danger:** RAGS, STEEL WOOL OR WASTE SOAKED WITH BONA CRAFT OIL MAY SPONTANEOUSLY CATCH FIRE IF IMPROPERLY DISCARDED. IMMEDIATELY AFTER EACH USE, PLACE RAGS, STEEL WOOL OR WASTE IN A SEALED, WATER-FILLED, METAL CONTAINER.

**Order Information**

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