The Full System for All Your Wood Flooring Needs

You are now holding the most comprehensive guide on our full range of sustainable innovations. Here, you will find detailed product information and application advice for the installation, renovation and maintenance of wooden floors.

All Bona products are optimized for complete compatibility and are specially developed to meet the highest functional, aesthetic and environmental requirements. In this edition, you will find exciting new solutions that take our passion for wood floors one step further. Open up and discover everything you need to bring out the best in wooden floors.
BONA UX SANDING
Bona continues to develop our solutions with the craftsman in mind. With our total approach to floor care and a complete system of compatible products we ensure you unparalleled performance allowing you to work with efficiency and speed without compromising on quality. A proof of our user experience focus is the new Bona UX family of sanding machines; Bona UX Belt and Bona UX Edge. All to ensure a smooth sanding experience.

EXTENDING THE SPORTS FAMILY
To strengthen our unique Bona sport floors offer to include new floor types, especially within resilient, we are launching two new product innovations for sports floor. Both of the new lacquers are FIBA approved. Bona SuperSport is a special coating for wooden sports floors, and Bona SuperSport Pure HD, is a perfect finish for resilient sports floor.

YOUR OWN WOOD STORY
With our new Bona oil range a world of design possibilities has opened up for floor owners. It is now a full range of oils based on renewable ingredients that inspires and supports you from vision to reality to create unique characters on wooden floors.

RENOVATION IS BETTER
As always, we take lead in sustainability and health in the field of flooring. With more than 100 years of experience we would like to share our knowledge and with our innovative products and systems inspire to renovate, rather than replacing, old and damaged floors. We want to show floor owners a world of possibilities and give you the tools to fulfill their dreams with a sustainable approach.

With a global approach on how we see sustainability and shared knowledge, we are now aiming for a closer cooperation and open dialogue with increased interaction and sharing through digital media with you as a floor contractor.

This will create a value-based, user experienced knowledge and creative exchange which will facilitate outstanding results with sustainable products and work methods, to bring out the beauty in all floors.

INNOVATION
FOR A BETTER USER EXPERIENCES
With more than 100 years of innovation behind us, we continue with passion, performance and pioneering guiding our journey forward. This year we will turn our attention to user focused innovations, performance with sustainability in mind and passion for bringing out the beauty in all kinds of floors.

This year’s catalogue is filled with exciting news. The new Bona UX sanding machines are filled with new features, sprung from years of user experiences and we launch new unique FIBA approved solutions for sports floor.

THE BONA SYSTEM
As a professional contractor you can rely on Bona whether your project is a full renovation, protection of newly installed floors, or if you’re seeking design options. You can be assured that our complete range of solutions deliver performance, value and excellent result with a minimal environmental impact and healthy working conditions.
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Purchase orders are executed according to our terms and conditions.
NEW STARS 2020

BONA BELT UX
To make your sanding experience even better the new improved user experience-based sanding machine, Bona Belt UX, is user-friendly and powerful yet easy and sound. With the use of modern technology, it gives you a smooth sanding experience and it helps you create the perfect floor surface.

BONA EDGE UX
The new Bona Edge UX has an unique and modern design, resulting in an safe and user-friendly edger, based on the different needs craftsmen working with sanding day-to-day, has. The design of the sanding arm helps you reach all nooks and crannies and with its new LED technology, the visibility is outstanding.

BONA POWERSCRUBBER 2.0
Updated with a host of new operator-friendly features and a fresh new design, Bona PowerScrubber 2.0 gives you a powerful preparation for beautiful floors. Renowned for its deep cleaning of wood surfaces, it is now also suitable for outside decking, tile, concrete and resilient surfaces and reaches deep down and removes even the toughest dirt, grime and scuff marks.

BONA OILS
Our new oil system enables you to bring out the unique character of the floor, whether you’re looking to achieve a fresh minimalism of white broad planks, a contemporary take on classic parquet, or a look that’s as unique as you are. Bona’s complete range of oils are renewable, made using raw vegetable materials and contain exceptionally low levels of VOC.

BONA SUPERSPORT PURE HD
To broaden our unique Bona sport floors offer we are now launching a resilient coating approved by FIBA, Bona SuperSport Pure HD. It is a hard-elastic and hardwearing PUR coating for the treatment of all resilient floor coverings in sport halls. It serves as a long-term surface protection while restoring appearance, safe friction and simplifying routine maintenance.

PRODUCT HIGHLIGHTS
Success begins with a good foundation. And good fastening, with the right combination of strength and elasticity, is the first step to achieving a beautiful and lasting wooden floor. At Bona, our continuous R&D and dialogs with craftsmen have equipped us with what it takes to offer perfection in our craft. In this section, you will find all the products and accessories you need to lay the best foundation, regardless of subfloor type, dampness and evenness.

1. Screed Repair
2. Moisture Barrier
3. Primers
4. Leveling Compounds
5. Underlayments
6. Water-based Adhesives
7. PU Adhesives - Reactive
8. Silane Adhesives - Reactive
9. Fillers & Repair
10. Application Tools
11. Other Products
FASTENING

Screed Repair

Bona R405

High viscosity, two-component polyester resin for screed repair prior to application of adhesives or levelling compounds.

Key Benefits:
- Quick drying
- High viscosity
- Excellent adhesion to many substrates

Technical Data:
- Base: 2-comp polyester resin + hardener
- Drying time: 30–60 min
- Application: Stainless steel trowel

Screed Repair Article Number | Packaging | Pcs/transport package | Package/ pallet
--- | --- | --- | ---
BR40501400DEBO | 1.25 kg | 1 | 60

Bona R440

Bona R440 is a solvent-free (accord. to TRGS 610), two-component silicate based cast resin with very low emission (EC1-R Plus). It is suitable for the fast and non-positive repair and filling of cracks and joints in screeds. Furthermore, it can be used to bond metal profiles and nail bars. Both components can be mixed quickly and easily by shaking. Bona R440 is ready to use within a few seconds.

Key Benefits:
- Very low emission EC1-R Plus
- No tools required for mixing
- Odour-free
- Fast drying

Technical Data:
- Base: Sodium Silicate (water glass) and Isocyanides (Hardener)
- Colour: Yellow/beige
- Viscosity: Fluid
- Density: 1.3 g/cm³ (immediately after mixing)

Wave Bonders

Wave Bonders

Metal strips (70 x 6 mm) for crack repairs in screeds. Use in combination with Bona R405.

Bona RenoForce

Bona RenoForce is a fibre glass weave to be used for the reinforcement of existing cracks and construction joints up to 5 mm in width, for screeds, concrete substrates, or between different type of subfloors. The installation of Bona RenoForce is easy and fast. It should be used in combination with either one of our Bona polyurethane adhesives such as Bona R777, Bona Titan, or with the levelling compound Bona H610. One roll equals 36 m².

Key Benefits:
- No hazardous product
- Safe in use, promise a lasting result
- The usage of liquid resins is no longer necessary

Technical Data:
- Product type: Sodium-silicate glass fibres
- Colour: White
- Tensile strength on filament (fibre): 3,600 N/mm²

Wave Bonders Article Number | Packaging | Pcs/transport package | Package/ pallet
--- | --- | --- | ---
AV34040000 | 100 pieces | 100

Moisture Barriers

Bona R410

A two-component epoxy resin for damp-proofing concrete or cementitious subfloors with up to 5 CM% (or 90% RH) in humidity. Can also be used as a primer for PU and silane adhesives, levelling compounds and as a light reinforcement of weak subfloors.

Key Benefits:
- Excellent damp proofing
- Excellent adhesion to most substrates
- Subfloor strengthening properties

Technical Data:
- Base: 2-comp epoxy resin
- Pot life: Approx. 20 min
- Consumption: Approx. 150–500 g/m²
- Application: Brush, roller, mohair roller

Moisture Barriers Article Number | Packaging | Pcs/transport package | Package/ pallet
--- | --- | --- | ---
BP41032000GBBO | 5 kg | 1 | 60

Bona R540

Multipurpose primer/damp-proof membrane for both absorbent and non-absorbent subfloors. Can be used for damp-proofing concrete or cementitious subfloors with up to 4 CM% in humidity. Compatible with Bona’s silane and PU adhesives.

Key Benefits:
- Moisture inhibiting
- Excellent penetration properties
- 1-component and ready to use

Technical Data:
- Base: 1-comp PU
- Drying time: 1–24 h, depending on type of adhesive
- Application: Stainless steel trowel, mohair roller, brush

Moisture Barriers Article Number | Packaging | Pcs/transport package | Package/ pallet
--- | --- | --- | ---
BP41032000GBBO | 6 kg | 1 | 60

Bona R590

Bona R590 is a one-component silane based primer for priming and/or sealing the residual moisture in cement screeds or concrete (up to 5%CM / 90 %RH) before installing a wooden floor. It can also be used for the reinforcement of weak subfloor surfaces up to a certain level.

Key Benefits:
- Reinforcing effect
- Suitable for all Bona silane or polyurethane adhesives
- Fast drying
- Product contains no liquid extenders or components that can migrate after curing

Technical Data:
- Base: 1-comp silane modified
- Drying time: 4–8 h
- Tools of application: Bona 500F notched trowel or flat trowel
- Consumption: 150–500 g/m²

Moisture Barriers Article Number | Packaging | Pcs/transport package | Package/ pallet
--- | --- | --- | ---
BR50055000M1BO | 8 kg | 1 | 60

For adhesive guidelines see pages 104 and 105
## Fastening

### Primers

<table>
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<tr>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport package</th>
<th>Package/pallet</th>
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<td>BD50102000GBBO</td>
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</tr>
<tr>
<td>BD51002000DEBO</td>
<td>5 L</td>
<td>3</td>
<td>152</td>
</tr>
</tbody>
</table>

**Bona D500**

**Key Benefits:**
- Vapor permeable
- Solvent-free
- Good elasticity

**Technical Data:**
- Base: 1-comp acrylate
- Drying time: 1–24 h (depending on the subfloor)
- Application: Brush, roller
- Consumption: Approx. 150 g/m²

**Bona D501**

**Key Benefits:**
- Vapor permeable
- Solvent-free
- Very quick drying

**Technical Data:**
- Base: 1-comp acrylate
- Drying time: 1–2 h
- Application: Brush, roller
- Consumption: Approx. 150 g/m²

**Bona D510**

**Key Benefits:**
- Vapor permeable
- Solvent-free
- Excellent adhesion to many substrates

**Technical Data:**
- Base: 1-comp acrylate
- Drying time: 1–24 h (depending on the subfloor)
- Application: Brush, roller
- Consumption: Approx. 150 g/m²

**Bona S100**

**Key Benefits:**
- Vapor permeable
- Solvent-free
- Very quick drying

**Technical Data:**
- Base: 1-comp acrylate
- Drying time: 1–2 h
- Application: Brush, roller
- Consumption: Approx. 150 g/m²

### Levelling Compounds

<table>
<thead>
<tr>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport package</th>
<th>Package/pallet</th>
</tr>
</thead>
<tbody>
<tr>
<td>BH600031DE</td>
<td>25 kg</td>
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<tr>
<td>BH605031M1</td>
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</tr>
<tr>
<td>BH610031</td>
<td>25 kg</td>
<td>1</td>
<td>40</td>
</tr>
</tbody>
</table>

**Bona H600**

**Key Benefits:**
- Self-smoothing
- Rapid hardening
- High strength

**Technical Data:**
- Base: Cement, synthetic resin
- Consumption: 1.5 kg/m²/mm
- Pot life: Approx. 30 min
- Treadable: After approx. 3 h
- Mixing ratio: 25 kg powder : 5.75 L water
- Application: Notched Blade R1 or R2, flat edge hand trowel
- Drying time: 24 h up to 10 mm

**Bona H605**

**Key Benefits:**
- Very rapid hardening
- High strength
- Practically no tension or shrinkage

**Technical Data:**
- Base: Calcium sulphate
- Pot life: 45 min
- Treadable: After approx. 90 min
- Mixing ratio: 25 kg powder : 5.75 L water
- Application: Notched Blade R1 or R2, flat edge hand trowel
- Drying time: 24 h up to 3 mm

**Bona H610**

**Key Benefits:**
- Rapid hardening and drying – can be covered after 60 minutes.
- Slump-free – ideal for vertical and horizontal repairs
- High strength and hardness
- Stress-relieved – low shrinkage
- CE certified

**Technical Data:**
- Base: Special cements, synthetic resin
- Consumption: 1.6 kg/m²/mm
- Pot life: Approx. 15 min
- Treadable: After approx. 1 h
- Mixing ratio: 25 kg powder : 5.75 L water
- Application: Flat edge hand trowel
- Drying time: 1 h

For adhesive guidelines see pages 104 and 105.
FASTENING

Levelling Compounds

<table>
<thead>
<tr>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport package</th>
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<td>BH660310DE</td>
<td>25 kg</td>
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<td>42</td>
</tr>
<tr>
<td>BH500031</td>
<td>0.25 kg</td>
<td>50</td>
<td>27 boxes</td>
</tr>
</tbody>
</table>

Bona H660 Object

Bona H660 is a cementitious smoothing levelling compound specially designed for use under mosaic, multi-layered or solid wood parquet in commercial sectors.

Key Benefits:
- Ideal for large surfaces and objects
- Very good levelling behavior
- Ready for laying after 24 h (up to 3 mm)
- CE certified

Technical Data:
- Base: Cement, polymer modified
- Consumption: 1.7 kg/m²/mm
- Pot life: Approx. 15–20 min
- Triaxial: After approx. 2–4 h
- Mixing ratio: 25 kg powder : 5.0 L water
- Application: Notched Blade R1 or R2, flat edge hand trowel
- Drying time: 24 h up to 3 mm

Bona Fibres

Bona Fibres are alkali-resistant reinforcement glass fibres designed primarily to increase the flexural and structural strength of Bona self-levelling compounds, e.g. Bona H600. In addition, an increase in the adhesion and strength of the levelling compound is also seen. Bona Fibres do not change the handling properties of the Bona levelling compound. The use of Bona Fibres is recommended on flexible subfloors, for example nailed/screwed down planks or board floors, such as chipboard, OSB or plywood, fixed over joints or battens.

Key Benefits:
- Easy to add and mix
- Levelling behavior is unaffected
- Bona Fibres will remain evenly distributed
- Increases the flexural and structural strength of the Bona levelling compounds

Technical Data:
- Base: Alkali-resistant fibre glass
- Colour: White
- Tensile strength: 1700 N/mm²

Levelling Compounds

<table>
<thead>
<tr>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport package</th>
<th>Package/pallet</th>
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<tbody>
<tr>
<td>BH660310DE</td>
<td>25 kg</td>
<td>1</td>
<td>42</td>
</tr>
<tr>
<td>BH500031</td>
<td>0.25 kg</td>
<td>50</td>
<td>27 boxes</td>
</tr>
</tbody>
</table>

Bona Expansion Strips

Bona Expansion Strips 50 are self-adhesive foam strips, used in order to avoid sound bridges between levelling compounds and building parts.

Key Benefits:
- Ideal for use with levelling compound and thin screeds
- Self-adhesive, easy and quick to install
- Very good grip
- Remains straight on the wall

Technical Data:
- Product type: PE-Foam with fleece back and fleece socket (self-bonding)
- Dimensions: 20 m x 50 mm, rolls
- Material thickness: 5 mm

Underlayments

<table>
<thead>
<tr>
<th>Type</th>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport package</th>
<th>Package/pallet</th>
</tr>
</thead>
<tbody>
<tr>
<td>2 mm</td>
<td>AX3625002</td>
<td>30 m²</td>
<td>1</td>
<td>11</td>
</tr>
<tr>
<td>3 mm</td>
<td>AX3625003</td>
<td>20 m²</td>
<td>1</td>
<td>11</td>
</tr>
<tr>
<td>5 mm</td>
<td>AX3625005</td>
<td>16 m²</td>
<td>1</td>
<td>11</td>
</tr>
</tbody>
</table>

Bona U300

Bona U300 is an underlayment made of recycled fine PUR foam granules and cork, bound with PUR elastomers. Bona U300 can be used under parquet, laminate floors and other floor coverings. It will reduce the transmission of sound from footfall. It is also suitable for a light stress decoupling.

Key Benefits:
- DIBt approval
- Easy to install
- Suitable for use with various Bona adhesives

Technical Data:
- Base: Fire recycled PUR granules and cork
- Colour: Brown/black-grey-beige-brown
- Fire protection class: Efl (EN 13501)
- Impact sound reduction: Up to 19 dB

For adhesive guidelines see pages 104 and 105
# FASTENING

## Underlayments

<table>
<thead>
<tr>
<th>Type</th>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport package</th>
<th>Package/pallet</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bona U310</td>
<td>1 mm AX36310003</td>
<td>50 m²</td>
<td>1</td>
<td></td>
</tr>
</tbody>
</table>

**Bona U310**

A polyester spunbond fleece that reduces the stress transferred to the subfloor when laying prefabricated parquet, solid parquet and laminate on old parquet or other critical subfloors. Hairline/shrinkage cracks in mineral sub floors can be bridged up to a width of 0.5 mm. Due to its high tear resistance, the decoupling fleece reduces tensions from the subfloor and keeps them away from the subsequent top layer.

**Key Benefits:**
- Easy to cut
- Stress relieving
- Suitable for use with various Bona adhesives
- DIBt approval

**Technical Data:**
- Base: Polyester spunbond
- Colour: Light green
- Weight: 160 g/m²
- Thickness: 0.8 mm

<table>
<thead>
<tr>
<th>Type</th>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport package</th>
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<tbody>
<tr>
<td>Bona U340</td>
<td>1 mm AX6510003</td>
<td>50 m²</td>
<td>1</td>
<td></td>
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</tbody>
</table>

**Bona U340**

A polyester fibre board underlay (4 mm) that reduces the stress transferred to the subfloor when installed prior to the final floor covering e.g. ceramic tiles, natural stone, wooden flooring, etc. Its high compressive strength renders it capable of tolerating high loads (up to 5.0 kN/m²). It is suitable for use in domestic and commercial premises. Additionally, acoustic dampening for all floor types is significantly improved. It is easy to cut, shape and install and is unaffected by dampness and fungal decay.

**Key Benefits:**
- Reduces subfloor stress
- Bridges cracks/breaks in the subfloor
- Traffic load up to 6 kN/m²
- DIBt approval

**Technical Data:**
- Product/material: Polyester bonded fibre board
- Dimensions: 1000 x 600 x 4 mm
- Weight: 4 mm = 3.1 kg/m²
- Compressive strength: (DIN 53456) 10 N/mm²
- Bending strength: (DIN 53453) 2 N/mm²
- Tensile strength: (DIN 53452) 5.0 N/mm²
- Floor-load capacity: 5.0 kN/m²
- Thermal conductivity: 4 mm = 0.04 m²K/W
- Fire resistance class: E (fl) acc. to EN 13501

## BONA Mega ONE

Bona continues to innovate the floor industry and redefine the rules of wood floor finishes with speed, simplicity and fantastic results. With great filling properties, no primer needed and fast drying between coats, Bona Mega ONE really is a contractor’s best friend. Building on the DNA of the world’s bestselling finishes, Bona Mega ONE offers fantastic benefits for professionals and floor owners in need of versatile wood floor protection.

**Bona Mega ONE - ONE promise, ONE partner.**

For adhesive guidelines see pages 104 and 105
## Water-based Adhesives

<table>
<thead>
<tr>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport package</th>
<th>Package/ pallet</th>
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<tbody>
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<td>22 kg</td>
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<td>24</td>
</tr>
<tr>
<td><strong>Bona D720</strong></td>
<td>22 kg</td>
<td>1</td>
<td>24</td>
</tr>
<tr>
<td><strong>Bona D750</strong></td>
<td>6 kg</td>
<td>1</td>
<td>60</td>
</tr>
<tr>
<td><strong>Bona D750</strong></td>
<td>14 kg</td>
<td></td>
<td>32</td>
</tr>
</tbody>
</table>

**Key Benefits:**
- Extended open time
- Strong adhesion
- Broad functionality

**Technical Data:**
- Base: 1-comp PVAC
- Open time: approx. 20 min
- Consumption: 850-1250 g/m²

**Bona D705**

Hard dispersion-based adhesive, characterised by its strong adhesion properties and longer open time. Suitable for a wide range of parquet installations. Free from solvents and completely odourless. Firm texture and very easy to spread.

**Key Benefits:**
- Rapid setting
- Retains trowel pattern
- High strength

**Technical Data:**
- Base: 1-comp PVAC
- Open time: approx. 15 min
- Consumption: 850-1250 g/m²

**Bona D720**

Hard dispersion based adhesive with low water content and very rapid setting properties. Suitable for a wide range of parquet installations. Free from solvents and completely odourless. Firm texture and very easy to spread.

**Key Benefits:**
- High shear strength
- Quick and excellent grab
- No venting required, floor coverings can be placed directly

**Technical Data:**
- Base: 1-comp PVAC, fibre-reinforced
- Colour: Beige
- Application: Notched trowel
- Venting time: Approx. 5 min
- Open time: Approx. 30 min
- Consumption: Approx. 200-300 g/m²
- *at 20°C and 50% RH

**Bona D750**

Dispersion based wet bed adhesive for installing PVC design floors in tile or plank format. Having a long open time and allowing fine adjustments to be made after fitting, makes installation easy and safe. Fibre-reinforced for minimized risk of joint formation.

**PU Adhesives - Reactive**

<table>
<thead>
<tr>
<th>Article Number</th>
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<tr>
<td><strong>Bona R200</strong></td>
<td>530 g</td>
<td>6</td>
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</tr>
<tr>
<td><strong>Bona R777</strong></td>
<td>7 kg</td>
<td>1</td>
<td>60</td>
</tr>
<tr>
<td><strong>Bona R778</strong></td>
<td>14 kg</td>
<td>1</td>
<td>60</td>
</tr>
</tbody>
</table>

**Key Benefits:**
- Simple solution to a difficult problem
- Excellent adhesion properties
- Contains no water or solvents

**Technical Data:**
- Base: 1-comp PU
- Drying time: 4 h

**Bona R200**

Liquid repair material for filling hollow spots in parquet floors as well as reattaching loose elements and boards. Once injected the material expands and effectively fills up the hollow space.

**Key Benefits:**
- Extended pot life and open time for installing complex parquet patterns
- Strong and stabilizing
- Allows load after 24 h

**Technical Data:**
- Base: 2-comp PU
- Density: 1.5 g/cm³
- Colour: Component A: beige
- Component B: brown
- Application: Notched trowel
- Pot life: Approx. 70 min
- Open time: Approx. 110 min
- Consumption: 850-1250 g/m²

**Bona R777**

Two-component, hard parquet adhesive. Bona R777 has a very long pot life and open time, allowing complex patterns to be laid without stress. Containing no water or solvents, it is particularly suitable for wood species and parquet types sensitive to moisture as well as low/non-absorbent subfloors. Able to withstand very high thrust from wood movement and creates a rigid, stable floor.

**Key Benefits:**
- Good ridge stability
- Strong and stabilizing
- Allows load after 24 h

**Technical Data:**
- Base: 2-comp PU
- Density: 1.7 g/cm³
- Colour: Component A: Beige
- Component B: brown
- Application: Notched trowel
- Pot life: Approx. 40 min
- Open time: Approx. 110 min
- Consumption: 850-1250 g/m²

**Bona R778**

Two-component, hard parquet adhesive. Bona R778 has very long open time and particularly good rib stability that simplifies the installation of wooden planks. Containing no water or solvents, it is particularly suitable for wood species and parquet types sensitive to moisture as well as low/non-absorbent subfloors. Able to withstand very high thrust from wood movement and creates a rigid, stable floor.

**Key Benefits:**
- Extended open time and good rib stability
- Strong and stabilizing
- Allows load after 24 h

**Technical Data:**
- Base: 2-comp PU
- Density: 1.7 g/cm³
- Colour: Component A: Beige
- Component B: brown
- Application: Notched trowel
- Pot life: Approx. 70 min
- Open time: Approx. 110 min
- Consumption: 850-1250 g/m²

**Bona R778**

For adhesive guidelines see pages 104 and 105

For adhesive guidelines see pages 104 and 105

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For further information, please visit Bona's official website or contact their customer service.
### Bona R848

**Key Benefits:**
- Easy to apply
- Fast initial bonding strength allows load after 24 h
- Good ridge stability
- Up to two year shelf life

**Technical Data:**
- **Base:** 1-comp silane modified
- **Density:** 1.6 g/cm³
- **Colour:** Beige

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<th>Article Number</th>
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<td>BR8480800M1BO</td>
<td>5400 ml</td>
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<td>30</td>
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</table>

Bona R848 is an ISO 17178 standard elastic, one-component, Silane-based adhesive, suitable for dimensional, stable, multilayered and engineered parquet. Bona R848 reduces tension to the sub floor. The use of a primer is generally not necessary. The adhesive hardens due to a chemical reaction with moisture.

**Technical Data:**
- **Base:** 1-comp silane modified
- **Density:** 1.6 g/cm³
- **Colour:** Beige

### Bona R850

**Key Benefits:**
- A high performance all-rounder
- Fast initial bonding strength allows load after 24 h
- Up to two year shelf life
- More than 10 million m² coverage since 2005
- Possible to use on outside decks
- Direct use on tiles and metal

**Technical Data:**
- **Base:** 1-comp silane modified
- **Density:** 1.5 g/cm³
- **Colour:** Beige

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Bona R850 is an ISO 17178 standard hard-elastic, one-component, silane-based adhesive for parquet floors (for solid elements in particular). Like conventional adhesives, this hardened adhesive also has the ability to withstand thrust during expansion, while its resistance against shrinkage is very low, thus reducing tension to the subfloor.

### Bona R848T

**Key Benefits:**
- Easy to apply
- Fast initial bonding strength allows load after 24 h
- Up to two year shelf life
- Perfect rib stability, no risk of hollow spots

**Technical Data:**
- **Base:** 1-comp silane modified
- **Density:** 1.6 g/cm³
- **Colour:** Beige

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<thead>
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<td>BR848T1000M1BO</td>
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Bona R848T is a higher viscous version of Bona R848. It is an ISO 17178 standard elastic, one-component, silane-based adhesive that is especially developed for application using the Bona OptiSpread system for optimal application.

**Technical Data:**
- **Base:** 1-comp silane modified
- **Density:** 1.6 g/cm³
- **Colour:** Beige

### Bona R850T

**Key Benefits:**
- A high performance all-rounder
- Perfect rib stability, no risk of hollow spots
- Up to two year shelf life
- Fast initial bonding strength allows load after 24 h
- Possible to use on outside decks
- Direct use on tiles and metal

**Technical Data:**
- **Base:** 1-comp silane modified
- **Density:** 1.6 g/cm³
- **Colour:** Beige

<table>
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<tr>
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<td>5400 ml</td>
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</tbody>
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Bona R850T is a higher viscous version of Bona R850. It is an ISO 17178 standard hard-elastic, one-component, silane-based adhesive that is specially developed for application using the Bona OptiSpread system, although it can also be applied manually. This adhesive can be used for almost all types of wooden floors - in particular for the installation of solid elements in bigger formats. Like conventional adhesives, this hardened adhesive also has the ability to withstand thrust during expansion, while its resistance against shrinkage is very low, thus reducing tension to the subfloor.

**Technical Data:**
- **Base:** 1-comp silane modified
- **Density:** 1.6 g/cm³
- **Colour:** Beige

For adhesive guidelines see pages 104 and 105.
FASTENING

Silane Adhesives - Reactive

Bona Titan

Bona Titan is a powerful and hard adhesive, containing revolutionary Titanium Technology. Suitable for use on all types of wood floor installations, including oversized elements. Quadruple crosslinking system ensures fast, safe and complete hardening, even under unfavorable conditions.

Key Benefits:
• Extremely good grab for easy installation
• High shear strength
• Allows load after 6 hrs

Technical Data:
Base: 1-comp silane modified
Density: 1.7 g/cm³
Colour: Beige
Application: Notched trowel
Open time: approx. 30 min
Consumption: 850-1500 g/m²

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Bona R880

Bona R880 is a strong, elastic construction adhesive based on silane. Contains no plasticisers and can be used to glue many different materials. Specially designed for repair works on silane-bonded floors but also for skirting boards and similar applications.

Key Benefits:
• Quick grab and hardening
• High strength
• Excellent adhesion properties

Technical Data:
Base: 1-comp silane modified
Density: 1.4 g/cm³
Colour: Beige
Application: Adhesive gun
Open time: Approx. 10 min
Application of load: 4-8 h

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FASTENING

Silane Adhesives - Reactive

Bona OptiSpread

Lightweight adhesive applicator for an upright, fast and ergonomic application of adhesives to residential areas and other smaller locations. Battery driven for high mobility. Comprising a 250 mm wide spreader, it is perfect for the installation of engineered parquet and the innovative construction ensures clean and easy operation. The Aluminium body has a Teflon® coated interior as well as sturdy resting legs and base plate. 4 spreaders are included on delivery: 2 fine (approx. 850 g/m²) and 2 large (approx. 1250 g/m²) packed in a convenient transportation bag.

Key Benefits:
• For fast, ergonomic and clean application of adhesives to residential areas
• Reduces adhesive waste, empties the entire adhesive tube
• High quality, non-corrosive body

Technical Data:
Base: 1-comp silane modified
Density: 1.4 g/cm³
Colour: Beige
Application: Adhesive gun
Open time: Approx. 10 min
Application of load: 4-8 h

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</table>

For adhesive guidelines see pages 104 and 105
Bona Gap Master is an acrylic-based mastic for sealing gaps towards skirting boards and thresholds in connection with wooden floors. It can also be used to repair damages and to fill gaps and cracks in the floor.

**Key Benefits:**
- Permanently elastic (max 15% tolerance)
- High initial and final bonding strength
- Odourless

**Technical Data:**
- Material: Acrylate
- Drying time: approx. 18–24 h. Full hardness is achieved after approx. 2–3 days depending on climate and size of gap.
- Consumption: Depends on size of the gap.

<table>
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</table>
The key to great sanding results lies in the perfect combination of machines and abrasives used. Bona’s sanding tools not only deliver exceptional results, our systems are also made for maximum efficiency, ergonomics and safety.

With innovations such as dust-free sanding, we always strive to find new ways to improve the craftsman’s working environment and process. This year we’ve pushed the boundaries of innovation by introducing the Bona PowerDrive NEB, the latest addition to the Bona Power Drive range. Used in combination with Bona FlexiSand 1.9, as part of our unique new Bona Brush Technology, now you can achieve even more textures and creative effects.
The Bona DCS 70 is a powerful H-classified vacuum unit for dust-free sanding. Its two-step cyclonic separation and unique filter design effectively contains dust within the machine. Even changing the dust bag can be done completely dust free. With the DCS 70 connected to the sanding machine there is no need to seal off connecting rooms or cover paintings and bookshelves. In addition, it provides a cleaner, healthier working environment, compared to using regular dust bags on the sanding machine.

**Key Benefits:**
- Dust-free sanding
- Ergonomic design and convenient transportation
- Low power consumption
- Quick and dust free swap of dust bags
- Unique seamless dust bag solution using LongoPac

**Technical Data:**
- Weight: 38 kg
- Dimensions: 800 x 600 x 1200 mm
- Dust holding capacity: 70 L
- Motor power: 230 V-50–60 Hz, 1,4 kW
- Airflow with 7.5 m hose: 250 m³ per hour
- Coarse filter: Conical folded polyester filtre 1 m³
- Fine filter: class H 13 50,599%, 0,3 μM, 0,886 m³
- Hose aperture: 35 mm diameter
- Hose length: 7,5 m including connection adapters

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**Dust Bags LongoPac**

LongoPac for Bona DCS 70, 20 meters long. Sold in a set of four.

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**Adapter Kit 1**

Adapter Kit for connecting the Bona DCS 70 to non-Bona machines such as Lägler Hummel, Superhummel, Elf and Profit.

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**Adapter Kit 2**

Adapter for connecting the Bona DCS 70 to Lägler Flip.

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Bona Catalogue 2020

SANDING | MACHINES

Belt Sanders

<table>
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<th>Article Number</th>
<th>Voltz/Hertz</th>
<th>Pcs/transport package</th>
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<tr>
<td>Bona Belt Lite</td>
<td></td>
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</tr>
</tbody>
</table>

Key Benefits:
• Powerful wood floor sander
• Ergonomic design with convenient lifting and lowering of the sanding drum
• Disassembles easily for easier transportation
• Easy-start motor

Technical Data:
Drum width: 200 & 250 mm
Sanding belt size: 200 x 750 mm alt. 250 x 750 mm
Motor power: 1-phase Europe/Asia 2.2 kW
Total weight: 74 kg
Dust discharge: < 2 mg/m³ air

Extra Weight

<table>
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<th>Pcs/transport package</th>
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<tr>
<td>Bona Belt Lite</td>
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<td></td>
</tr>
</tbody>
</table>

Key Benefits:
• Optimal balance between weight and drum pressure
• Superior maneuverability
• Easy fitting and changing of paper

Technical Data:
Drum width: 200 mm
Sanding belt size: 200 x 750 mm
Motor power: 2.2 kW
Total weight: 60 kg
Drum revolutions: 2400 rpm

Bona Belt

Powerful belt sander with compact design for easy maneuvering and handling. The Bona Belt takes on any wooden floor and with its easy-start motor, only a 10 Amp fuse is needed for it to run. All adjustments can be made from the top of the machine and the sanding drum is easily changed to another width if needed. The unique drum construction makes changing abrasive belts a job done in seconds. Bona Belt has a highly efficient vacuum unit that minimizes dust. For optimal dust reduction, connect it to Bona DCS 70.

Key Benefits:
• Powerful floor sander
• Easy fitting and changing of paper

Technical Data:
Drum width: 200 & 250 mm
Sanding belt size: 200 x 750 mm alt. 250 x 750 mm
Motor power: 1-phase Europe/Asia 2.2 kW
Total weight: 74 kg
Dust discharge: < 2 mg/m³ air

Bona Belt Lite

The Bona Belt Lite is a compact belt sander able to do great jobs for its size. Designed to provide the perfect combination of efficiency, power and agility, it can be easily disassembled into three parts, and quickly reassembled in a few simple steps. For optimal dust reduction, the Bona Belt Lite is compatible with Bona DCS 70.

Key Benefits:
• Easy fitting and changing of paper

Technical Data:
Drum width: 200 mm
Sanding belt size: 200 x 750 mm
Motor power: 2.2 kW
Total weight: 60 kg
Drum revolutions: 2400 rpm

Bona CEE Adapter

Enables the Bona Belt and the Bona DCS 70 to be used with a regular 230 V cable.

Bona Belt Lite

External Soft Start

External soft-start unit for reducing the potential for fuse breakage. For machines without built-in soft-start systems.

Bona Belt HD

Belt Sander Type: Belt Sander that makes big jobs seem small. It is a true heavy-duty machine with tremendous power and very effective. The unique dual-speed pulley system and infinite drum pressure adjustment guarantee optimum sanding quality regardless of wood species. It can be easily disassembled into three parts, and quickly reassembled. Power, reliability and capability are some of the benefits of this effective all-around belt sander. For optimal dust reduction, the Bona Belt HD is compatible with Bona DCS 70.

Key Benefits:
• Heavy weight for powerful sanding
• Dual speed for optimum sanding results
• Easy fitting and changing of paper
• Can fit distressing drums to texture wood floors on site

Technical Data:
Drum width: 200 mm
Sanding belt size: 200 x 750 mm
Motor power: 2.2/3.0/3.7 kW
Total weight: 80/83/85 kg
Drum revolutions: 1850/2050 rpm

Bona Belt Lite

Transport Cart

Transport cart that simplifies transportation of the Bona Belt HD and protects the machine wheels from damage.

Transport Cart

Enables the Bona Belt and the Bona DCS 70 to be used with a regular 230 V cable.

Transport Cart

An extra 7 kilos for the Bona Belt to increase its stability and sanding performance.

Bona Belt HD

Bona Belt Lite

Extra Weight

7 kg

AS0961110

1

Transport Cart

Transport cart that simplifies transportation of the Bona Belt and protects the machine wheels from damage.

Bona Belt Lite

Extra Weight

AS0965022

1

Bona Belt

Bona Belt Lite

Bona Belt HD

Bona Belt Lite

Bona Belt Lite

Bona Belt

AS0909680

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AS0909670

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AS0909680

1
# Expansion Sanders

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**Bona Scorpion**

Expansion drum sanding machine designed to be a lightweight professional tool that can be easily and very safely operated by any user. Unique electrical power supply safety features such as the “dead man’s grip” handle guarantees safe operation. Bona Scorpion is the perfect combination of functionality, reliability, safety and ease of use.

**Key Benefits:**
- Compact yet effective
- Step-less pressure adjustment
- Easy fitting and changing of paper
- Can fit distressing drums to texture wood floors on site

**Technical Data:**
- Drum width: 200 mm
- Sanding belt size: 200 x 480 mm
- Motor power: 1.15 kW
- Total weight: 45 kg
- Drum revolutions: 3300 rpm

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<tbody>
<tr>
<td>Bona Scorpion DCS</td>
<td>AMK185000</td>
<td>230 V / 50 Hz</td>
<td>1</td>
<td>1.3 kW</td>
</tr>
<tr>
<td></td>
<td>AMK185010</td>
<td>115 V / 60 Hz</td>
<td>1</td>
<td>1.3 kW</td>
</tr>
</tbody>
</table>

**Bona Scorpion DCS**

Delivering the same performances and ease of operation as the Bona Scorpion, the DCS version comes with the attached Dust Care System which operates on an independent switch, and it can also be connected to other machines. Bona Scorpion DCS is the perfect combination of functionality, reliability, safety, ease of use and dust-free sanding.

**Key Benefits:**
- DCS vacuum on board
- 3-step pressure adjustment
- Easy fitting and changing of paper
- Can fit distressing drums to texture wood floors on site

**Technical Data:**
- Drum width: 200 mm
- Sanding belt size: 200 x 480 mm
- Motor power: 1.3 kW + 1.2 kW (vacuum unit)
- Total weight: 43 kg
- Drum revolutions: 3000 rpm

<table>
<thead>
<tr>
<th>Type</th>
<th>Article Number</th>
<th>Voltz/Hertz</th>
<th>Pcs/transport package</th>
<th>Effect</th>
</tr>
</thead>
<tbody>
<tr>
<td>Disposable Microfibre Dust Bag Large</td>
<td>ASO991011</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Microfibre Dust Bag Large**

Disposable Microfibre Dust Bag for belt and expansion sanders.

**Key Benefits:**
- Rip-resistant
- Reduces airborne dust
- Easy to change

<table>
<thead>
<tr>
<th>Type</th>
<th>Article Number</th>
<th>Voltz/Hertz</th>
<th>Pcs/transport package</th>
<th>Effect</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tynex Distressing Drum</td>
<td>ASK6099400436</td>
<td>Bona Belt HD</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Metal Distressing Drum</td>
<td>ASK2999400436</td>
<td>Bona Scorpion</td>
<td>1</td>
<td></td>
</tr>
</tbody>
</table>

**Distressing drums for Belt Sanders. Tynex for fine brushing.**

**Distressing drums for Belt Sanders. Metal for rough brushing.**

---

**Bona around the world**

**YMCA SPORTS FLOOR**

**NORTH CAROLINA, USA**

When US contractor, Sport Flooring Group, was to refinish and paint a YMCA basketball court in North Carolina they used products from Bona to create a stunning 24-color sports floor in just 2 days.

A purple-hued, paint-infused Bona stain was applied to the borders before adding two coats of Bona sealer. When the painting was completed, they abraded it and applied three coats of Bona water-based finish. This one-of-a-kind sports floor was unveiled during NBA All Star Week and will hopefully bring joy to basket playing kids for many years to come.

**TURNING A SPORTS FLOOR INTO A PIECE OF ART**

When US contractor, Sport Flooring Group, was to refinish and paint a YMCA basketball court in North Carolina they used products from Bona to create a stunning 24-color sports floor in just 2 days.

A purple-hued, paint-infused Bona stain was applied to the borders before adding two coats of Bona sealer. When the painting was completed, they abraded it and applied three coats of Bona water-based finish. This one-of-a-kind sports floor was unveiled during NBA All Star Week and will hopefully bring joy to basket playing kids for many years to come.
**Edgers**

<table>
<thead>
<tr>
<th>Type</th>
<th>Article Number</th>
<th>Voltz/Hertz</th>
<th>Pcs/transport package</th>
<th>Effect</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bona CombiEdge</td>
<td>AMK290100</td>
<td>230 V / 50 Hz</td>
<td>1</td>
<td>1.15 kW</td>
</tr>
<tr>
<td></td>
<td>AMK280010</td>
<td>115 V / 60 Hz</td>
<td>1</td>
<td>1.15 kW</td>
</tr>
<tr>
<td></td>
<td>AMK281100</td>
<td>230 V / 50 Hz</td>
<td>1</td>
<td>1.15 kW</td>
</tr>
<tr>
<td></td>
<td>AMK281010</td>
<td>115 V / 60 Hz</td>
<td>1</td>
<td>1.15 kW</td>
</tr>
<tr>
<td></td>
<td>AMK282010</td>
<td>230 V / 50 Hz</td>
<td>1</td>
<td>1.15 kW</td>
</tr>
<tr>
<td></td>
<td>AMK282100</td>
<td>230 V / 50 Hz</td>
<td>1</td>
<td>1.15 kW</td>
</tr>
<tr>
<td></td>
<td>AMK282100</td>
<td>230 V / 50 Hz</td>
<td>1</td>
<td>1.15 kW</td>
</tr>
</tbody>
</table>

**Key Benefits:**
- Arm easily replaced for sanding under stairs
- Lightweight construction
- Integrated LED

**Technical Data:**
- Disc diameter: 150 mm
- Total weight: Short arm 7.5 kg, Long arm 8.3 kg
- Length sanding arm: 120 / 330 mm
- Disc speed: 3300 rpm
- Dust discharge: < 2.0 mg/m³

**Bona CombiEdge Stair Support**

<table>
<thead>
<tr>
<th>Type</th>
<th>Article Number</th>
<th>Voltz/Hertz</th>
<th>Pcs/transport package</th>
<th>Effect</th>
</tr>
</thead>
<tbody>
<tr>
<td>AMK9900030150</td>
<td>11</td>
<td>1</td>
<td>1</td>
<td>1</td>
</tr>
</tbody>
</table>

**Bona DualEdge**

Steering sander that is extremely easy to operate due to the counter-rotating 100 mm dual-head discs. The discs deliver forgiving sanding action, stability, high speed and force the dust towards the dust extractor. Bona DualEdge is equipped with a front LED for better illumination of the working area. This revolutionary concept greatly increases working speed. For optimal dust reduction, the Bona DualEdge is compatible with Bona DCS 70.

**Key Benefits:**
- Counter-rotating dual-head discs
- Sands close to corners – less fine sanding needed
- Lightweight construction

**Technical Data:**
- Disc diameter: 100 mm
- Total weight: 9 kg
- Length sanding arm: 155 mm
- Disc speed: 4500 rpm

<table>
<thead>
<tr>
<th>Type</th>
<th>Article Number</th>
<th>Voltz/Hertz</th>
<th>Pcs/transport package</th>
<th>Effect</th>
</tr>
</thead>
<tbody>
<tr>
<td>155 mm</td>
<td>AMK270000</td>
<td>230 V / 50 Hz</td>
<td>1</td>
<td>1.15 kW</td>
</tr>
<tr>
<td>155 mm</td>
<td>AMK270010</td>
<td>115 V / 60 Hz</td>
<td>1</td>
<td>1.15 kW</td>
</tr>
</tbody>
</table>

**Bona Edge UX**

Disposable Microfibre Dust Bag for edge sanders.

**Key Benefits:**
- Rip-resistant
- Reduces airborne dust
- Easy to change

```
<table>
<thead>
<tr>
<th>Type</th>
<th>Article Number</th>
<th>Voltz/Hertz</th>
<th>Pcs/transport package</th>
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</tr>
</thead>
<tbody>
<tr>
<td>AS0000211</td>
<td>2</td>
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<td></td>
</tr>
</tbody>
</table>
```

Bona Edge UX always close to everyday challenges of the flooring contractor, we listen to your experiences. Bona improves and develops innovative solutions that makes a difference, creating a new sanding experience. For professionals, by professionals.

**Key Benefits:**
- Easy to use
- Safety features
- Dust free sanding
- New Light technology
- Less risk of sanding marks

**Technical Data:**
- Total weight: 15.5 kg
- Sanding arm length: 130 mm / 220 mm
- Disc speed: 3000 rpm

<table>
<thead>
<tr>
<th>Type</th>
<th>Article Number</th>
<th>Voltz/Hertz</th>
<th>Pcs/transport package</th>
<th>Effect</th>
</tr>
</thead>
<tbody>
<tr>
<td>130 mm</td>
<td>AM0230600</td>
<td>230 V / 50 Hz</td>
<td>2</td>
<td>2.2 kW</td>
</tr>
<tr>
<td>220 mm</td>
<td>AM0230500</td>
<td>230 V / 50 Hz</td>
<td>2</td>
<td>2.2 kW</td>
</tr>
</tbody>
</table>

**Bona Edge UX Stair Support**

Attachment to CombiEdge for making sanding of stairs easier by creating stability support.
## FlexiSand System

A powerful and flexible machine that can be equipped with different drive plates for a wide variety of floor preparation jobs. Its robust construction ensures stable operation, even under heavy load. Bona FlexiSand is compatible with the Bona Power Drive, a unique drive plate that allows powerful, direction-free sanding down to the bare wood. Available with a 1.5 and 1.9 kW motor.

### Key Benefits:
- Powerful single-speed motor
- Foldable handle reduces space during transportation
- Large wheels for easy transportation
- Bona Power Drive ready

### Technical Data:
- Abrasive disc speed: 147 rpm
- Motor Power: 1.5/1.9 kW
- Total weight: 45 kg
- Height/Width/Depth: 1170 mm / 490 mm / 640 mm

### Specifications:

<table>
<thead>
<tr>
<th>Article Number</th>
<th>Volt/Hertz</th>
<th>Pcs/transport package</th>
<th>Effect</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ø 407 mm AMO310002</td>
<td>230 V / 50 Hz</td>
<td>1</td>
<td>1.9 kW</td>
</tr>
<tr>
<td>Ø 407 mm AMO310001</td>
<td>230 V / 50 Hz</td>
<td>1</td>
<td>1.5 kW</td>
</tr>
<tr>
<td>Ø 407 mm AMO310007</td>
<td>220 V / 60 Hz</td>
<td>1</td>
<td>1.9 kW</td>
</tr>
</tbody>
</table>

## Extra Weights

For increased power during coarse sanding with the Bona FlexiSand 1.9.

### Specifications:

<table>
<thead>
<tr>
<th>Article Number</th>
<th>Weight</th>
<th>Pcs</th>
</tr>
</thead>
<tbody>
<tr>
<td>ASK319940008</td>
<td>2 x 7 kg</td>
<td>1</td>
</tr>
</tbody>
</table>

## Bona Power Drive

The innovative Bona Power Drive, to be used exclusively with the Bona FlexiSand 1.9, sets a new standard in sanding down to the bare wood. Using a direction-free sanding technique, the drive combines excellent performance with easy operation. Four rotating discs sand closely to the walls reducing the need for edge sanding. The geared plate and revolving discs also deliver increased power for excellent performance in bare wood sanding when used in combination with Bona 8700 Ceramic abrasives.

### Key Benefits:
- For powerful rotary sanding to bare wood
- Reduces need for edge sanding. Only leaves a 3 cm strip against the wall.
- Delivers a fantastically fine and smooth sanding result
- Fail-safe, no risk of drum marks and similar

### Technical Data:
- Compatible with: Bona FlexiSand 1.5
- No. of discs: 4
- Disc diam.: 150 mm
- Weight: 8.7 kg
- Dimensions: 410 mm / 410 mm / 93 mm

### Specifications:

<table>
<thead>
<tr>
<th>Article Number</th>
<th>Diameter</th>
<th>Pcs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ø 407 mm ASO312540</td>
<td>4 x Ø 150 mm</td>
<td>1</td>
</tr>
</tbody>
</table>

---

**The ultimate sanding experience**

**BONA UX FAMILY – SANDING AS IT SHOULD BE**

Always close to everyday challenges of the flooring contractor, we have been listening to our users, the craftsmen working with sanding day-to-day, and their different needs. With these insights, Bona is now launching an improved user experience-based sanding family, the Bona UX family, including a brand-new belt and edger. With the use of modern technology, Bona has developed a user-friendly sanding solution that is powerful yet easy and sound, to help you create the perfect floor surface. All to ensure you get the ultimate sanding experience.
SANDING | MACHINES

FlexiSand System

<table>
<thead>
<tr>
<th>Type</th>
<th>Article Number</th>
<th>Voltz/Hertz</th>
<th>Pcs/transport package</th>
<th>Effect</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bona Quattro Disc</td>
<td>Ø 407 mm ASO312530</td>
<td>4 x Ø 150 mm</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Bona MultiDisc</td>
<td>Ø 125 mm ASO312530</td>
<td>6 x Ø 125 mm</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Replacement Pad Set</td>
<td>Ø 150 mm ASO319934</td>
<td>Ø 150 mm</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Ø 407 mm ASO319936</td>
<td>6 x Ø 125 mm</td>
<td>6</td>
<td></td>
</tr>
<tr>
<td>Bona Pad Drive</td>
<td>Ø 407 mm ASO312501</td>
<td></td>
<td>6</td>
<td></td>
</tr>
<tr>
<td>LED lamp</td>
<td>ASC019000</td>
<td></td>
<td>1</td>
<td></td>
</tr>
</tbody>
</table>

Four-plate disc for an excellent surface finish. Perfect for reducing and smoothing out drum marks and rotational scratches from edger machines. The Bona Quattro Disc will optimize your sanding results and is perfectly balanced for high efficiency combined with smooth end results.

With its six-plate construction, the Bona MultiDisc creates an exceptionally smooth and flat surface finish. A tool perfect to use before staining or oiling wooden floors with pigmented oil.

The Bona Pad Drive is delivered with the FlexiSand 1.5. A multipurpose tool that can be used to drive different pads and abrasive materials for a large number of applications including oiling, cleaning, buffing and superficial sanding.

Two powerful LED lamps for better visibility when working with the Bona FlexiSand 1.5.

SANDING | MACHINES

FlexiSand System

<table>
<thead>
<tr>
<th>Type</th>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport package</th>
<th>Package/pallet</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bona Power Drive NEB</td>
<td>Ø 407 mm ASK3199940991</td>
<td>4 x Ø 150 mm</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>NEB Sanding Disc</td>
<td>Ø 150 mm ASK3199941010</td>
<td>1</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>NEB Metal Brush</td>
<td>Ø 150 mm ASK3199941020</td>
<td>1</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>NEB Tynex Brush</td>
<td>Ø 150 mm ASK3199941030</td>
<td>1</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>Internal Spur Gear</td>
<td>Ø 407 mm ASC0192082</td>
<td>1</td>
<td>1</td>
<td></td>
</tr>
</tbody>
</table>

The Bona Power Drive NEB, used exclusively with the Bona FlexiSand 1.9, adds a new dimension to sanding and wire brushing wood floors, using only one tool. The flexible Bona Power Drive NEB makes it possible to change between the traditional sanding discs and specially developed brushes. With its specially designed click-on mount, attachments can be changed in a minute. Using direction-free sanding and brushing techniques, the drive combines excellent performance with easy operation. NEB Discs sold separately.

Key Benefits:
- Flexible - one drive plate for both sanding and brushing jobs.
- Reduces need for edge sanding. Only leaves a 3 cm strip against the wall.
- Delivers a fantastically fine and smooth sanding result.
- Fail safe, no risk of drum marks and similar

Technical Data:
- Compatible with: Bona FlexiSand 1.9
- No. of discs: 4
- Disc diam.: 150 mm

Intermediate disc for mounting velcro abrasive discs.

First step in a brushing sequence, for aggressive brushing.

Second step in a brushing sequence, smooths the surface and removes scratches.

Gear ring for the Bona FlexiSand 1.9. Necessary if your FlexiSand 1.9 is not already equipped with this.
### FlexiSand System

**FlexiSand System**

<table>
<thead>
<tr>
<th>Type</th>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport package</th>
<th>Package/ pallet</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bona Supraflex</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Key Benefits:</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>• Powerful 1400 W motor</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>• Stepless speed selection (800-2100 rpm)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>• Low height - Easy to reach under staircases, toe kicks and radiators</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>• Dust cover allows connection to Bona DCS for dust free sanding</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>• Noise reduction through innovative planetary and angular gears</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Technical Data:</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Power: 1400 W - 230 V</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Speed: 800-2100 rpm</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Tool fixture: M14</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Disc diameter: 150 mm</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Weight: 2.6 kg</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ø 150 mm AMP100000</td>
<td>1</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Cup Brush Metal M14**

Cup Brush Metal for use together with Bona SupraFlex sander.

| Ø 80 mm ASF100100     | 1              | 1        |                       |                 |
| Ø 120 mm ASF100200    | 1              | 1        |                       |                 |

**Cup Brush Nylon M14**

Cup Brush Nylon for use together with Bona SupraFlex sander.

| Ø 120 mm ASF100300    | 1              | 1        |                       |                 |

**Bona FlexiVacuum**

Bona FlexiVacuum is a part of Bona's Dust free sanding offer, for improved working environment. It is classified in Class M according to EN 60 335-2-69, ensuring that 99.9% of the particles are removed by the filters. Can be mounted on Bona FlexiSand.

| Key Benefits:         |                              |          |                       |                 |
| Healthier working conditions - M Classified, health hazardous dust EN 60335-2-69. | | | | |
| Electrical power outlet |                              |          |                       |                 |
| LED- alarm light in case of too low air flow | | | | |
| Technical Data:       |                              |          |                       |                 |
| Weight: 8 kg          |                              |          |                       |                 |
| Collection capacity (bag): Approx. 10 liters wood dust | | | | |
| Motor: 800 W, 230 V   |                              |          |                       |                 |
| Airflow: 1 m³/hour    |                              |          |                       |                 |
| Ø 407 mm ASO312570    | 1              |          |                       |                 |

**Split Segment**

Removal of polyurethane, thin adhesive residues, paint.

| ASO312582 | 1 |

**PCD Maxi Segment**

Removal of thick adhesive residues, epoxy and carpet foam.

| ASO312581 | 1 |

**Diamond Segment**

Removing sinter layers, preparation of concrete surfaces.

| ASO319040 | 5 |

**Filter dust bag - M Class EN 80 335-2-69**

| ASO390401 | 1 | 5 |
### Buffing Machines

<table>
<thead>
<tr>
<th>Type</th>
<th>Article Number</th>
<th>Voltz/Hertz</th>
<th>Pcs/transport package</th>
<th>Effect</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bona Buffer</td>
<td>AMC730000B</td>
<td>220-240 V / 50 Hz</td>
<td>1</td>
<td>1.6kW</td>
</tr>
</tbody>
</table>

Buffing machine for a wide range of applications including fine wood sanding, cutting back grain raise, cleaning etc. Its reliable and asymmetrically placed 1600W motor ensures steady and stable operation. Simple construction and easy to use with fully adjustable handle height and large transportation wheels.

**Technical Data:**
- Motor type: 1.6 kW, 1 phase, 230V/50Hz
- Abrasive disc speed: 120 rpm
- Total weight: 33 kg

<table>
<thead>
<tr>
<th>Ø 407 mm</th>
<th>ASC730000B</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Extra Weight</th>
<th>Article Number</th>
<th>Package</th>
</tr>
</thead>
<tbody>
<tr>
<td>5.7 kg</td>
<td>ASC8611478</td>
<td>1</td>
</tr>
</tbody>
</table>

Mount on machine for extra pressure.

<table>
<thead>
<tr>
<th>Drive Disc</th>
<th>Article Number</th>
<th>Package</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ø 407 mm</td>
<td>ASC742069</td>
<td>1</td>
</tr>
</tbody>
</table>

With grip hooks for driving pads.

<table>
<thead>
<tr>
<th>Sanding Disc</th>
<th>Article Number</th>
<th>Package</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ø 407 mm</td>
<td>ASC742077</td>
<td>1</td>
</tr>
</tbody>
</table>

Sanding disc for attaching double-sided abrasive discs.

<table>
<thead>
<tr>
<th>Quattro Disc</th>
<th>Article Number</th>
<th>Package</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ø 407 mm</td>
<td>ASC742080</td>
<td>4 x Ø 150 mm</td>
</tr>
</tbody>
</table>

Four-plate sanding disc for Bona Buffer.

### Buffing Machines

<table>
<thead>
<tr>
<th>Type</th>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport package</th>
<th>Package/ pallet</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vacuum Unit ASO5</td>
<td>ASC780000B</td>
<td>230 V / 50 Hz</td>
<td>1</td>
<td>1.1 kW</td>
</tr>
</tbody>
</table>

Vacuum unit for attachment on the Bona Buffer.

**Technical Data:**
- Vacuum: 250 mbar
- Dust holding capacity: 4.5 liters
- Noise level: 62 dBA
- Weight: 4.8 kg
- Height/Width/Depth: 57 / 29 / 28 cm

<table>
<thead>
<tr>
<th>Ø 407 mm</th>
<th>ASC780000B</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Vacuum Sealing Ring</th>
<th>Article Number</th>
<th>Package</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ø 407 mm</td>
<td>ASC74765</td>
<td>1</td>
</tr>
</tbody>
</table>

Dust skirt for Bona Buffer to prevent dust escape.

<table>
<thead>
<tr>
<th>Dust Bag – Paper</th>
<th>Article Number</th>
<th>Package</th>
</tr>
</thead>
<tbody>
<tr>
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</table>

Disposable paper dust bag.

<table>
<thead>
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<th>Dust Bag – Cloth</th>
<th>Article Number</th>
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</thead>
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Reusable cloth filter bag.
### Buffing Machines

<table>
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<tr>
<th>Type</th>
<th>Article Number</th>
<th>Voltz/Hertz</th>
<th>Pcs/transport package</th>
<th>Effect</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bona Mini Buffer</td>
<td>AMC718010</td>
<td>240 V / 50-60 Hz</td>
<td>1</td>
<td>200 W</td>
</tr>
</tbody>
</table>

Single-speed buffing machine for basic buffing and superficial sanding of finished surfaces. Smooth running and features an anti-vibration system for ease of use. The handle can be lowered for use under stairs and tables.

**Technical Data:**
- Weight: 13 kg

### Drive Disc

Drive disc for Bona Mini Buffer.

<table>
<thead>
<tr>
<th>Drive Disc</th>
<th>Article Number</th>
<th>Ø 300 mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>ASC718070</td>
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</table>

### Vacuum Cleaners

<table>
<thead>
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<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport package</th>
<th>Package/ pallet</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bona S20</td>
<td>AMC200000</td>
<td>230 V / 50 Hz</td>
<td>1</td>
<td>1.1 kW</td>
</tr>
</tbody>
</table>

A powerful, easy to manoeuvre vacuum cleaner with large dust container. Can be connected to the Bona Buffer with a 4 m hose for effective dust removal during sanding.

**Technical Data:**
- Dust container: 10 L
- Hose length: 4 m
- Cable length: 10 m
- Weight: 10 kg

### Power Stripper

Lightweight and powerful vacuum cleaner for cleaning of hard floors, carpets, furniture etc.

<table>
<thead>
<tr>
<th>Bona S20</th>
<th>Article Number</th>
<th>230 V / 50 Hz</th>
<th>1</th>
<th>1.3 kW</th>
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</thead>
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<td>AM45001000</td>
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### Other Machines

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</thead>
<tbody>
<tr>
<td>Fein MultiMaster Start MSX 636</td>
<td>AM4008000</td>
<td>230 V / 50 Hz</td>
<td>1</td>
<td>250 W</td>
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</tbody>
</table>

Fein MultiMaster Start MSX 636 – suitable for many applications like sanding, cutting and scraping.

**Key Benefits:**
- Ideal for sanding tight corners
- Attached tool can turn fully around drive shaft
- Ergonomical design and lightweight

**Technical Data:**
- Speed: 11 000-21 000 rpm
- Weight: 1.2 kg

### Saw blades

For Fein MultiMaster.

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<thead>
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<th>Type</th>
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<tbody>
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</tr>
<tr>
<td>85 mm, cropper</td>
<td>AS44008009</td>
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<tr>
<td>63 mm, with diamonds</td>
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<tr>
<td>65 mm, E-cut precisons</td>
<td>AS44008014</td>
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</tr>
<tr>
<td>35 mm, E-cut</td>
<td>AS44008015</td>
<td>1</td>
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</tbody>
</table>

Can be operated either by hand or as a floor stripper with extension handle. Easy operation by the use of a foot switch. Adjustable hand-grips for easy fit. For removing bonded floor coverings on foam, textile, parquet, semi-flexible tiles or PVC.

**Technical Data:**
- Working width: 210 mm
- Power: 2.3 kW
- Oscillations: 6500 Ul/min
- Weight: 12.8 kg
- Noise level: 85 dB (A)
**Superior — Ceramic Mix**

Superior abrasive made of ceramic grits for easy removal of hard lacquers, carpet residue and for flattening highly uneven timber. Together with the smoother Bona 8300 Series, it creates an optimal system for high sanding performance combined with an excellent surface finish. The ceramic Aluminium oxide grits used on the abrasives are close to diamonds in hardness ensuring extremely long-lasting abrasives with maintained aggressiveness. Polyester cloth backing for outstanding strength and dimensional stability. Discs have Velcro backing for simple fitting of abrasives.

- **Bona 8700 Belt**
  - 200 x 750 mm Grit 36 AAS469300363 1 1
  - 200 x 750 mm Grit 50 AAS469500503 1 1
  - 250 x 750 mm Grit 36 AAS469600363 1 1
  - 250 x 750 mm Grit 50 AAS469600503 1 1

- **Bona 8700 Roll**
  - 203 mm x 10 m Grit 36 AAS470700361 1 1
  - 203 mm x 10 m Grit 50 AAS470700501 1 1
  - 254 mm x 10 m Grit 36 AAS470800361 1 1
  - 254 mm x 10 m Grit 50 AAS470800501 1 1
  - 305 mm x 10 m Grit 36 AAS470900361 1 1
  - 305 mm x 10 m Grit 50 AAS470900501 1 1

- **Bona 8700 Ceramic Disc**
  - Ø 100 mm Grit 36 AAS472800365 1 25
  - Ø 100 mm Grit 50 AAS472800505 1 25
  - Ø 125 mm Grit 36 AAS471600365 1 25
  - Ø 125 mm Grit 50 AAS471600505 1 25
  - Ø 150 mm Grit 36 AAS471700365 1 25
  - Ø 150 mm Grit 50 AAS471700505 1 25
  - Ø 178 mm Grit 36 AAS471800365 1 25
  - Ø 178 mm Grit 50 AAS471800505 1 25

**Key Benefits:**

- Developed exclusively for wooden floors
- For heavy-duty sanding applications
- Superior durability
- Extreme aggression

**Superior — Green Ceramic**

Bona Green Ceramic Abrasives are comprised of a combination of ceramic and aluminium oxide grit materials, making them extremely aggressive, offering outstanding productivity. Compared to other competitive ceramic abrasives, Bona Green Ceramic Abrasives cut 30% faster and last up to 50% longer.

- **Bona Green Ceramic Sanding Belts**
  - 200 mm x 750 mm Grit 36 AAS880700363 1 5
  - 200 mm x 750 mm Grit 50 AAS880700503 1 10
  - 200 mm x 750 mm Grit 60 AAS880700603 1 10
  - 200 mm x 750 mm Grit 80 AAS880700803 1 10
  - 200 mm x 750 mm Grit 100 AAS880701003 1 10
  - 200 mm x 750 mm Grit 120 AAS880701203 1 10
  - 250 mm x 750 mm Grit 36 AAS880800363 1 10
  - 250 mm x 750 mm Grit 50 AAS880800503 1 10
  - 250 mm x 750 mm Grit 60 AAS880800603 1 10
  - 250 mm x 750 mm Grit 80 AAS880800803 1 10
  - 250 mm x 750 mm Grit 100 AAS880801003 1 10
  - 250 mm x 750 mm Grit 120 AAS880801203 1 10

- **Bona Green Ceramic Edger Discs**
  - Ø 150 mm Grit 36 AAS880300365 1 25
  - Ø 150 mm Grit 50 AAS880300506 1 25
  - Ø 150 mm Grit 80 AAS880300806 1 50
  - Ø 150 mm Grit 100 AAS880301006 1 50
  - Ø 150 mm Grit 120 AAS880301206 1 50
  - Ø 178 mm Grit 36 AAS880400365 1 25
  - Ø 178 mm Grit 50 AAS880400506 1 25
  - Ø 178 mm Grit 80 AAS880400806 1 25
  - Ø 178 mm Grit 100 AAS880401006 1 25
  - Ø 178 mm Grit 120 AAS880401206 1 25

**Key Benefits:**

- Cuts 30% faster than any other competitive abrasive
- Lasts up to 50% longer than any other competitive ceramic abrasive
Bona 8300 Antistatic Sleeve

Key Benefits:
- Unique composition developed exclusively for wooden floors
- Antistatic properties for minimized clogging and optimal dust extraction
- Very high durability
- High heat resistance

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THE LODGE BAR, QUEENSTOWN, NEW ZEALAND

NATURAL BEAUTY
Set within the outstanding natural beauty of New Zealand’s Lake Wakatipu area, The Lodge Bar celebrates this region with its offering of the finest New Zealand wines and a menu using fresh local ingredients.

To create a stylish interior that reflects the surrounding scenery, Auckland-based design studio, Pennant & Triumph chose wide planks in French Oak for the floors.
Premium abrasive made of an optimal blend of zirconium and silicon carbide for a perfect balance between aggressiveness and surface finish. The Bona 8300 abrasives are of very high durability and have an antistatic coating which impedes clogging and ensures cooler and longer runtime as well as better dust extraction. The character of the grit material is such that new sharp points are created during use, ensuring maintained aggressiveness throughout its lifetime. Lasts up to five times longer than conventional Aluminium oxide abrasives. Discs have Velcro backing for simple fitting of abrasives.

Key Benefits:
- Unique composition developed exclusively for wooden floors
- Antistatic properties for minimized clogging and optimal dust extraction
- Very high durability
- High heat resistance

Bona 8300 Antistatic Disc

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<thead>
<tr>
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</table>

Bona 8300 Antistatic Roll
Standard abrasive belts of Aluminium oxide which produces a very fine surface finish. Strong cotton backing for high durability and dimensional stability. Compared to conventional Aluminium oxide abrasives, the Bona 8500 Series stands out as a highly durable and good-value alternative.

**Key Benefits:**
- Exceptional surface finish
- Open coat for cooler sanding
- High durability

<table>
<thead>
<tr>
<th>Dimension</th>
<th>Grit</th>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport package</th>
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</table>

Standard abrasive of silicon carbide, also known as carborundum, a very hard mineral that creates new sharp points when worn ensuring maintained aggressiveness during its lifetime. This property and an open coat ensures cool running on high speed machines such as edge sanders.

**Key Benefits:**
- Maintained aggression when worn
- Open coat for cool sanding
- High durability

<table>
<thead>
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<th>Pcs/transport package</th>
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SANDING | ABRASIVES

Stand. — Silicon Carbide

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Bona 8100 Silicone Carbide Disc

203 mm x 25 m

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Bona 8100 Silicon Carbide Roll

Bona 8100 Double-sided Disc

Ø 407 mm

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SANDING | ABRASIVES

Pads

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Bona Superpad 407 mm

Bona Superpad 280 mm

Bona Superpad Incl. EAN code

White — backing for sanding screen. Can also be used for buffing polish.
Tan (beige) — for polishing
Red — for daily cleaning
Green — for periodic cleaning and oil maintenance
Brown — for oil application
Black — for heavy duty cleaning and polish stripping

Bona Superpad 407 mm

Bona Superpad 280 mm

Bona Pad 407 mm

Bona Pad 407 mm

Bona Superpad Incl. EAN code

Bona Pad 407 mm

Bona Pad 407 mm
### Pads

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### Screens

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### Diamond Abrasives

Made using the hardest sanding agents in the world, Bona Diamond Abrasives are unique, delivering unparalleled sanding efficiency, durability and surface smoothness – whether sanding on bare wood or in preparation for recoating. Because the diamond grits are hard but not sharp, the result after fine sanding is a smooth, virtually scratch-free surface.

Bona Diamond Abrasives last up to 15 times longer than competing screen or multihole sanding discs and deliver consistent performance, even after 150 m² of sanding. And thanks to its unmatched hardness, each disc maintains its sanding performance throughout its lifetime.

**Key Benefits:**
- Longer lasting
- Perfect evenness
- Better surface
- Safe recoating

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### Abrasives - Delta

Abrasives - Delta Abrasive Paper

For Fein and Bosch.

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### Abrasives

The Bona Net Ceramic is mainly intended to be used for orbital or rotary sanders, such as Supraflex SE 14-2 or similar. It can also be used attached to Bona Power Drive for medium sanding or removal of joint filler.

**Key Benefits:**
- Minimal clogging
- Good dust extraction
- Very high removal rate
- Independent on machine hole system

**Technical Data:**
- Grit type: Ceramic Aluminiumoxide
- Grit range: 80
- Size: 150 mm
- Backing: Knitted fabric
- Coating: Electrostatic
- Bonding: Resin over resin

<table>
<thead>
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<th>Pcs/transport package</th>
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### Bona Net Alox

The Bona Net Alox is mainly intended to be used for orbital or rotary sanders, such as Supraflex SE 14-2 or similar. It can also be used attached to Bona Power Drive for fine and medium sanding.

**Key Benefits:**
- Minimal clogging
- Good dust extraction
- Very high removal rate
- Independent on machine hole system

**Technical Data:**
- Grit type: White Aluminiumoxide
- Grit range: 80, 100 and 120
- Size: 150 mm
- Backing: Knitted fabric
- Coating: Electrostatic
- Bonding: Resin over resin

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<th>Packaging</th>
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Regardless of the property that is important to you, be it shine, Colour, slip resistance or durability, Bona has the ideal surface treatment for all types of wooden floors. Since the 1970s, we have been the world’s pioneer in waterborne finishes, providing low-VOC, solvent-free solutions for every flooring need.

Bona continues to drive the development of waterborne lacquers and the latest addition, Bona Mega ONE, is designed to help and simplify the contractors work process making it a reliable partner for everyday use.

On the following pages, you will discover all the surface treatments you need to create beautiful, durable and easy-to-manage wooden floors.
### COATINGS | WOOD

<table>
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**Key Benefits:**
- White tint look
- Impedes wood yellowing
- Easy roller application

**Technical Data:**
- **Base:** Acrylate/polyurethane
- **Category:** Waterborne 1-comp
- **Drying time:** 1–2 h between coats
- **Applications:** 1–3
- **Tools:** Bona Roller
- **Coverage:** 10–12 m²/L

**Bona Natural**

<table>
<thead>
<tr>
<th>Primers</th>
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<td>WB251620001</td>
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<td>3</td>
<td>44</td>
<td></td>
</tr>
</tbody>
</table>

**Key Benefits:**
- Retains the look of pure wood
- Easy roller application
- Good abrasion qualities

**Technical Data:**
- **Base:** Acrylate/polyurethane
- **Category:** Waterborne
- **Drying time:** 1–2 h between coats
- **Applications:** 1–2
- **Tools:** Bona Roller
- **Coverage:** 8–10 m²/L

**Bona Classic**

<table>
<thead>
<tr>
<th>Primers</th>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport package</th>
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</thead>
<tbody>
<tr>
<td>WB200013000</td>
<td>1 L</td>
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<td>WB200020012</td>
<td>5 L</td>
<td>3</td>
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</tbody>
</table>

**Key Benefits:**
- Light colouration
- All types of wood
- Reduces side-bonding effects
- Easy roller application

**Technical Data:**
- **Base:** Acrylate
- **Category:** Waterborne 1-comp
- **Drying time:** 1–2 h between coats
- **Applications:** 1
- **Tools:** Bona Roller
- **Coverage:** 8–10 m²/L

### COATINGS | WOOD

<table>
<thead>
<tr>
<th>Primers</th>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport package</th>
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<tbody>
<tr>
<td><strong>Bona Intense</strong></td>
<td>WB250020001</td>
<td>5 L</td>
<td>3</td>
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</table>

**Key Benefits:**
- Medium colouration
- Oak, dark, tropical wood
- Good for underfloor heating
- Easy roller application

**Technical Data:**
- **Base:** Polyurethane
- **Category:** Waterborne 1-comp
- **Drying time:** 1–2 h between coats
- **Applications:** 1
- **Tools:** Bona Roller
- **Coverage:** 8–10 m²/L

**Bona Amber**

<table>
<thead>
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<tr>
<td>WB255020001</td>
<td>5 L</td>
<td>3</td>
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</tbody>
</table>

**Key Benefits:**
- Rich colouration
- Oak, dark, tropical wood
- Good for underfloor heating
- Easy roller application

**Technical Data:**
- **Base:** Polyurethane
- **Category:** Waterborne 1-comp
- **Drying time:** 1–2 h between coats
- **Applications:** 1
- **Tools:** Bona Roller
- **Coverage:** 8–10 m²/L

**Bona Quick**

<table>
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<tr>
<td>WB074002002</td>
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</table>

**Key Benefits:**
- Very light colouration
- Quick drying gel
- Reduces scratches
- First layer and/or in-between
- Easy trowel application

**Technical Data:**
- **Base:** Acrylate/polyurethane
- **Category:** Waterborne 1-comp
- **Drying time:** 20–30 min between coats
- **Applications:** 1–3
- **Tools:** Stainless steel trowel
- **Coverage:** 25–35 m²/L and application
Bona Decor Paint is a waterborne paint with ultra-hide properties, specially developed for wooden floors. It covers in 1-2 coats and establishes an excellent background before being sealed with Bona’s waterborne lacquer.

**Key Benefits:**
- Excellent hiding
- Quick dry
- Easy application

### Technical Data:
- **Base:** Polyurethane
- **Category:** Waterborne 1-comp
- **Drying time:** 2-3 h
- **Application tools:** Bona Roller (5 mm)
- **Coverage:** 12-15 m²/L and application

### Packaging

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<td>Black</td>
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<tr>
<td>White</td>
<td>WC490120001</td>
<td>5 L</td>
<td>1</td>
<td></td>
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<tr>
<td>Light Grey</td>
<td>WC472220001</td>
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<tr>
<td>Dark Grey</td>
<td>WC474220001</td>
<td>5 L</td>
<td>1</td>
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**Bona Traffic HD**

The world’s toughest and fastest drying finish for wooden floors exposed to extreme wear. You can walk on it after just 12 hours. Used in hotels, restaurants and airports worldwide, where short downtime is essential. Waterbased and very low VOC and odour. Non-yellowing.

**Key Benefits:**
- The ultimate choice
- Superior protection for commercial and public areas
- Extra fast, allows full traffic after just 12 hours
- Very low VOC and odour

### Technical Data:
- **Base:** Polyurethane
- **Category:** Waterborne 2-comp
- **Drying time:** 2-3 h between coats
- **Application tools:** Bona Roller
- **Coverage:** 8-10 m²/L and application
- **Complies to EN14904:2006 and DIN 18032:2 (suitable friction for sports floors)**
- **EN 71:3 compliant**

### Packaging

<table>
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<tr>
<th>Type</th>
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<th>Package/ pallet</th>
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<td>Silk Matt</td>
<td>WT155346001</td>
<td>0.40 L</td>
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<td>36</td>
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<tr>
<td>Matt</td>
<td>WT155646001</td>
<td>0.40 L</td>
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</tr>
<tr>
<td>Extra Matt</td>
<td>WT155946001</td>
<td>0.40 L</td>
<td>3</td>
<td>36</td>
</tr>
<tr>
<td>Hardener</td>
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<td>0.40 L</td>
<td>3</td>
<td></td>
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**Bona Traffic HD Anti Slip**

Adds the highest standard of friction in areas where it’s needed the most – like stairs, nurseries and kitchens. Superb performance against wet spills.

**Key Benefits:**
- Increases protection from accidental slips (R9)
- Ready to use, no mixing required, safe results
- Very low VOC

### Technical Data:
- **Base:** Polyurethane
- **Category:** Waterborne 2-comp
- **Drying time:** 2–3 h between coats
- **Application tools:** Bona Roller
- **Coverage:** 8–10 m²/L and application
- **Complies to EN14904:2006 and DIN 18032:2 (suitable friction for sports floors)**
- **EN 71:3 compliant**

### Packaging

<table>
<thead>
<tr>
<th>Type</th>
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<th>Package/ pallet</th>
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<tr>
<td>WT153946001</td>
<td>4.95 L</td>
<td>3</td>
<td>36</td>
<td></td>
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</table>
For very busy areas where a natural wood look is desired, with superior protection from the unique Traffic formula. Waterborne, easy to maintain and non-yellowing.

**Key Benefits:**
- Superior protection for commercial and public areas
- Look and feel of pure wood
- High slip resistance (R9)
- Very low VOC

**Technical Data:**
- Base: Polyurethane
- Category: Waterborne 2-comp
- Drying time: 3-4 h between coats
- Application tools: Bona Roller (AT3100100)
- Coverage: 8-10 m²/L and application

**Bona Traffic Natural**

WT190646001 4.5 L 3 36

Bona Mega ONE focuses on simplifying the craftsman’s working day for quicker and easier jobs with great reliability. It brings out a nice, warm wood colouration while establishing a long-lasting protection for wooden floors in domestic and medium wear commercial environments. Clear, non-yellowing formula.

**Key Benefits:**
- High build characteristics
- Reduced drying time
- Excellent sanding properties
- Non-yellowing

**Technical Data:**
- Base: Polyurethane
- Category: Waterborne 2-comp
- Drying time: 1-2 h between coats
- Application tools: Bona Roller (11 mm)
- Coverage: 8-10 m²/L and application

**Bona Mega ONE**

Gloss WT133013002 1 L 10 50
Gloss WT133020002 5 L 3 44
Silk Matt WT133313002 1 L 10 50
Silk Matt WT133320002 5 L 3 44
Matt WT133613001 1 L 10 50
Matt WT133620001 5 L 3 44
Extra Matt WT133920001 5 L 3 44

For offices, small shops, hotel rooms and as a premium choice for homes. Innovative, waterborne, one-component formula, that reacts with oxygen and performs like a two-component. No mixing required, use straight from the bottle. Also very good for plank floors and for floors with underfloor heating.

**Key Benefits:**
- Superior protection for commercial areas
- 1-component with 2-component performance
- Very good for underfloor heating*
- Very low VOC

**Technical Data:**
- Base: Polyurethane
- Category: Waterborne 1-comp
- Drying time: 2-3 h between coats
- Application tools: Bona Roller
- Coverage: 8-10 m²/L and application
- Meets DIN 18032:2 for slip resistance (gloss, silk matt & matt)
- EN 71-3 Compliant

**Bona Mega**

Gloss WT180646001 4.5 L 3 44

For homes and other spaces where a natural wood look is desired. Waterborne, 1-component formula. Easy to maintain surface.

**Key Benefits:**
- Superior protection for residential areas
- Look and feel of pure wood
- Very low VOC

**Technical Data:**
- Base: Polyurethane
- Category: Waterborne 1-comp
- Drying time: 2-3 h between coats
- Application tools: Bona Roller (AT3100100)
- Coverage: 8-10 m²/L and application

**Bona Mega Natural**

**Bona Novia**

One-component and waterborne, Bona Novia provides superior protection for floors with normal domestic wear. Can be used with or without primer. Produces an even and warm colour and is non-yellowing. Also very good for cork floors.

**Key Benefits:**
- Superior protection for domestic areas
- Good resistance to typical household chemicals
- Very low VOC

**Technical Data:**
- Base: Acrylate/polyurethane
- Category: Waterborne 1-comp
- Drying time: 1–2 h between coats
- Application tools: Bona Roller
- Coverage: 8–10 m²/L and application
- EN 71-3 Compliant

<table>
<thead>
<tr>
<th>Type</th>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport package</th>
<th>Package/ pallet</th>
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<td>3</td>
<td>44</td>
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<tr>
<td>Silk Matt</td>
<td>WT230313001</td>
<td>1 L</td>
<td>10</td>
<td>50</td>
</tr>
<tr>
<td>Silk Matt</td>
<td>WT230320001</td>
<td>5 L</td>
<td>3</td>
<td>44</td>
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<tr>
<td>Silk Matt</td>
<td>WT230324001</td>
<td>10 L</td>
<td>2</td>
<td>24</td>
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<tr>
<td>Matt</td>
<td>WT230613001</td>
<td>1 L</td>
<td>10</td>
<td>50</td>
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<td>Matt</td>
<td>WT230620001</td>
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<td>44</td>
</tr>
<tr>
<td>Matt</td>
<td>WT230624001</td>
<td>10 L</td>
<td>2</td>
<td>24</td>
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</table>

**Bona Retarder**

Bona Retarder is an additive that improves the levelling and prolongs the open time of Bona waterborne finishes, for both primers and topcoats. It is designed to be used when the indoor humidity is low and/or the temperature of the room is higher than normal. Using Bona Retarder will reduce the risk of the finish drying too quickly and leaving roller marks in the dried coat.

**Key Benefits:**
- Extends open time
- Facilitates application in dry and/or warm climate conditions
- Reduces risk of lap marks

|  | WX100008001 | 0.2 L | 12 | 120 |

**Bona Blocker**

Additive for reducing bleeding from wood extracts, particularly from softwood knots. Reduces the risk of stains developing on top of the knots. One bottle is enough for two buckets (2x5L) of Bona Decor Paint.

**Key Benefits:**
- Reduces yellowing from wood knots

|  | WH-041000001 | 500 mL | 15 |
### Bona Sportive Primer

Primer made especially for handling the flexing and movement of wooden sports floors. Provides excellent adhesion to wood and is easy to apply on large surfaces thanks to excellent leveling properties and long open time. Suitable on practically all types of wood.

**Key Benefits:**
- No stretched finish or “white lines”
- Excellent abrasion properties
- Extended open time

**Technical Data:**
- Base: Polyurethane
- Category: Waterborne 1-comp
- Drying time: 2–3 h between coats
- Application: Bona Roller
- Coverage: 8–10 m²/L and application

<table>
<thead>
<tr>
<th>Sportive System</th>
<th>Type</th>
<th>Article Number</th>
<th>Packaging</th>
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<th>Package/pallet</th>
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<td>WES50324001</td>
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</table>

### Bona Sportive Finish

Finish made especially for handling the flexing and movement of wooden sports floors. Excellent leveling properties and long open time make it easy to apply on large surfaces. Approved to both of the leading standards for indoor sports floors (EN 14904:2006 & DIN 18032-2).

**Key Benefits:**
- High resistance to wear and scuffing
- Perfectly balanced friction
- Easy to maintain

**Technical Data:**
- Base: Polyurethane
- Category: Waterborne 2-comp
- Drying time: 2–3 h between coats
- Application: Bona Roller
- Coverage: 8–10 m²/L and application
- Complies to EN14904:2006 and DIN 18032-2 (suitable friction for sports floors)

<table>
<thead>
<tr>
<th>Sportive System</th>
<th>Type</th>
<th>Article Number</th>
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<td>Matt</td>
<td>WT136624001</td>
<td>10.2 L</td>
<td>2</td>
<td>24</td>
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</tbody>
</table>

### Bona Masking Tape

Bona Masking Tape is sturdy enough for straight line application and flexible enough to tape circular shapes. The tape stays fixed to the floor and prevents seepage under the tape during paint application.

<table>
<thead>
<tr>
<th>Bona Masking Tape</th>
<th>Width</th>
<th>Roll Length</th>
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</thead>
<tbody>
<tr>
<td>25 mm width</td>
<td>AX34200000</td>
<td>50 m</td>
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</table>

### Bona Sportive Paint

Bona Sportive Paint is a specialized line and court marking paint for use on finished wooden sports floors. Can be used to paint line markings but also complete court borders and zones. Available in all 8 mixable vibrant colours to achieve an endless array of shades.

**Key Benefits:**
- Quick drying
- Requires no abrasion before overcoating
- Superb opacity (hiding ability)

**Technical Data:**
- Base: Polyurethane
- Category: Waterborne 1-comp
- Drying time: 1–4 between coats
- Application: Fine brush or short-haired roller
- Coverage: 6–10 m²/ft or 120–200 m of line-marking

<table>
<thead>
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<th>Bona Sportive Paint</th>
<th>Type</th>
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<td>Light Blue</td>
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</tbody>
</table>

### Bona Sportive Cleaner

Concentrated detergent for frequent use on wooden sports floors. Suitable for machine cleaning. Leaves no dulling or slippery residue.

**Key Benefits:**
- Safe on wood
- Leaves no slippery residue
- Fresh smell

**Technical Data:**
- Dilution: 1:100 for general use

<table>
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<tr>
<th>Bona Sportive Cleaner</th>
<th>Type</th>
<th>Article Number</th>
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<td></td>
<td></td>
<td>WM540020007</td>
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</tr>
</tbody>
</table>

### Bona Sportive Cleaner Plus

Powerful detergent for removing buildup of body fats from sweat and other contaminants that cause the surface to become slippery. Often restores slip resistance and is able to remove black heel marks.

**Key Benefits:**
- Effective on black heel marks
- Restores in many cases the surface’s slip resistance
- Suits for Bona Sportive Finish

**Technical Data:**
- Dilution: 1:5

<table>
<thead>
<tr>
<th>Bona Sportive Cleaner Plus</th>
<th>Type</th>
<th>Article Number</th>
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<td></td>
<td>WM550020006</td>
<td>5 L</td>
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</tbody>
</table>
Bona Craft Oil

Professional wood oil with excellent saturation properties offering deep protection against wear, chemicals and moisture. Due to its high oil content and outstanding penetration properties only a single application is typically required, making surface treatment a simple and fast job. Equally suitable in homes and public environments. Safe for application on children’s toys (EN 71-3). Available in neutral and five coloured versions.

Key Benefits:
- Extremely high degree of saturation for fast surface treatment
- Enhances the grain and colour of the wood
- Low in odour and in solvents (<4%)
- Open, breathing surface

Technical Data:
- Base: Modified vegetable oils
- Category: Hardening oil, 1-comp
- Solids content: 96–98%
- Drying time (until use): 24 h
- Application: Rubber applicator, Bona Wool pad or stainless steel trowel
- Open, breathing surface

Coverage: 20 m²/L

<table>
<thead>
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<th>Color</th>
<th>Article Number</th>
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</table>

Create your own wood story

BONA OIL SYSTEM
– UNIQUE CHARACTERS ON WOODEN FLOORS

Fulfill that unique floor vision of yours. Empowered with a passion for wooden floors and 100 years of innovative solutions, Bona Oil System inspires and supports you, from vision to reality. A full range of oils based on renewable ingredients.

Whether you are to design, craft or care, break the ordinary with Bona – for durable beautiful floors with unique character.
Bona Hard Wax Oil

Natural oil, modified for superior protection of wooden floors. Produces the warm look of an oiled floor while establishing a hardwearing and stain-resistant surface that is spot-repairable and easy to maintain. Unique composition formulated without questionable substances such as cobalt and ketoximes. Very low in odour and easy to handle, being applicable with roller, brush and trowel. Leaves an open, breathing surface that reduces the risk of side bonding. Highly suitable for floors with underfloor heating. Combines perfectly with Bona Craft Oil for colouring and changing the design of wooden floors.

Key Benefits:
• Tough and dirt repellent
• Excellent water resistance
• Warm colour and natural look
• Very low in odour
• Free from cobalt and ketoximes (2-butoxime, butoxime, MEKO)

Technical Data:
Base: Modified vegetable oils
Category: Hardening oil, 1-comp
Solids content: 95–96%
Drying time (until use): 24 h
Application: Rubber applicator, Bona Woolpad or stainless steel trowel
Coverage: 25 m²/L

Bona Craft Oil 2K

Performance, versatility and design – get the charming look and feel of an oiled floor, plus the protection of a finish. Bona Craft Oil 2K’s unique formula, made from modified plant-based oil, exhibits accelerated drying time and strengthened wear resistance. Works perfectly with a wide variety of wood species including otherwise problematic ones such as jatoba, cherry, walnut and more. It delivers a beautiful and strong water- and stain-resistant surface and is ready for light use in just 8 hours.

Key Benefits:
• High performance plant-based oil
• Protects in 1 coat
• Long open-time, quick cure
• Overcoatable with Bona Traffic, Bona Traffic HD and Traffic Natural

Technical Data:
Base: Modified vegetable oils incl. isocyanate hardener
Category: Hardening oil, 2-comp
Solids content: 95–96%
Drying time (until use): 12 h
Application tools: Rubber applicator, short-haired roller or stainless steel trowel
Coverage: 20 m²/L

Bona Mix Colour

Bona Mix Colour is a concentrated pigment paste for waterborne systems and specifically for Bona Nordic Tone and Bona Rich Tone. Added to either of these products it can intensify or change the colour of the Bona Tone to create a special effect.

Technical Data:
Content: Concentrated pigment paste
Consumption: 250 ml for one 5 L bottle (5%) of Bona Nordic Tone or Bona Rich Tone.

Bona Nordic Tone

Bona Nordic Tone is a pre-treatment to Bona Craft Oil for creating the unique character of a Scandinavian white washed floor. Combine with Bona Craft Oil Frost or choose a contrasting colour for an exciting 2-dimensional effect. The colour can be changed or further intensified by adding 5% of Bona Mix Colour to the Tone.

Key Benefits:
• Light, white washed effect
• Intensifies wood yellowing
• Whiteness can be controlled by number of applications (normally only one application is necessary)

Technical Data:
Base: Emulsified oils and waxes, pigmentation
Category: Pre-treatment, 1-comp
Drying time: 1–2 h (between applications)
Application: Oil application sleeve or wide floor brush
Coverage: 8–10 m²/L and application

Bona Rich Tone

Bona Rich Tone is a pre-treatment for hardwoods, bringing out a dark, smoky wood colour*, and giving the floor a touch of sophistication. Continue with a layer of Bona Craft Oil in any colour, for an exciting 2-dimensional effect or apply Bona Hard Wax Oil directly for an elegant finish. The colour can be changed or further intensified by adding 5% of Bona Mix Colour.

Key Benefits:
• Dark, smoky effect
• Quick drying
• Odourless

Technical Data:
Base: Alkaline solution
Category: Pre-treatment, 1-comp
Drying time: 1–2 h (between applications)
Application: Oil application sleeve
Coverage: 8–10 m²/L and application
## Oils – Outdoor

**Bona Decking Oil**

Bona Decking Oil is a concentrated blend of vegetable oils, modified for superior impregnation and the long-lasting protection of decking and other exterior woodwork. It enhances the natural wood grain while protecting against moisture ingress, thus reducing the potential of wood cracking and warping.

**Key Benefits:**
- Long-lasting protection
- Contains UV protection
- Excellent water repellence

**Technical Data:**
- **Base:** Modified vegetable oils
- **Category:** Waterborne
- **Drying time (until sanding):** 30–60 min

**Coverage:** Approx. 20 m²/L

**Packaging Options:**
- **Neutral**
  - GT551115001: 2.5 L
  - GT551124001: 10 L
- **Mahogany**
  - GT551215001: 2.5 L
- **Teak**
  - GT551315001: 2.5 L
- **Grey**
  - GT551515001: 2.5 L

---

## Fillers & Repair

**Bona Mix&Fill Plus**

Time-saving gap filler with exceptional filling ability (up to 3 mm) often only requiring a single application to achieve a smooth surface. The filler is mixed with wood dust from the actual floor to be treated, producing a natural colouration that blends in with the rest of the floor. Suitable for light to medium coloured wood species.

**Key Benefits:**
- Exceptional filling ability
- Quick drying
- Anti-corrosive

**Technical Data:**
- **Base:** Acrylate
- **Category:** Waterborne 1-comp
- **Drying time (until sanding):** 30–60 min

**Application:** Stainless steel trowel

**Coverage:** 8–12 m²/L

**Packaging Options:**
- **WF220020001**: 5 L

---

**Bona Mix&Fill**

Gap filler for gaps up to 2 mm wide, suitable for practically all types of wood. The filler is mixed with wood dust from the actual floor to be treated, producing a natural colouration that blends in with the rest of the floor.

**Packaging Options:**
- **WF210013002**: 1 L
- **WF210020002**: 5 L

---

## Resilient System

**Bona PU Filler**

2-part polyurethane filler and adhesive. Developed for quick and durable repair of resilient floorings such as PVC/LVT, Rubber and Linoleum, with great adhesion to many materials.

**Key Benefits:**
- Super quick hardening
- Excellent adhesion properties
- High durability

**Technical Data:**
- **Color:** Light Grey
- **Open Time:** 3.5 min
- **Drying time:** 30 min

**Packaging Options:**
- **ES9000003250**: 250 ml
- **ES900000110**: 10 ml

---

**Bona Pure**

It serves as a long-term surface protection for heavily trafficked industrial and commercial areas, restoring appearance and simplifying routine maintenance. Bona Pure consists of a waterborne, clear, non-yellowing formula.

**Key Benefits:**
- Hardwearing PUR protection for resilient floors
- Ultra-quick drying for minimal downtime
- Optimal application and levelling properties
- Low slip potential and slip resistance compliant to indoor sports surface

**Technical Data:**
- **Category:** Waterborne 2-comp
- **Drying time:** 2-4 h between coats

**Application tools:** Bona Roller (11 mm)

**Coverage:** 8–10 m²/L and application

**Packaging Options:**
- **Extra Matt**
  - ES200620001: 5 L
- **Matt**
  - ES201620003: 5 L
- **Hardener**
  - ES205045001: 0.5 L
### Technical Data:
- **Category:** Waterborne 2-comp
- **Drying time:** 1-2 h between coats
- **Application tools:** Bona Roller (5 or 11 mm)
- **Coverage:** 8–10 m²/L and application

### Key Benefits:
- Heavily pigmented for excellent hide
- Ultra-quick drying for minimal downtime
- Available in eight popular standard colours

**Bona Pure Colour**

<table>
<thead>
<tr>
<th>Resilient System Type</th>
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<th>Pcs/transport package</th>
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**Bona LinoPrime**

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### Available In:
- Salt & Pepper
- Black & White
- Terra-mix

**Bona R Creative Chips**

**Bona SuperSport Pure HD**

Quick drying PUR-based primer for pore filling of deep cleaned and sanded linoleum floors. Improves leveling and smoothness of the following coat, which typically can be applied already after 1 hour.

### Key Benefits:
- Fills pores and reduces absorbency
- Ultra-quick drying
- Essential for linoleum

<table>
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Bona Pure Colour ensures a quick application process with accelerated drying properties and being heavily pigmented for coverage in a single coat. Bona Pure Colour is available in eight popular standard colours but can also be ordered in the full spectrum of the RAL and NCS colour palettes.

### Key Benefits:
- Tough PUR protection for resilient sport floors
- Rapid drying for minimal downtime, Back on the floor in 12 hours
- Optimal application and levelling properties
- Compliant to EN 14004:2008 (Indoor Sport Surfaces)

<table>
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<tr>
<th>Resilient System Type</th>
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Bona SuperSport Pure HD is a hard-elastic and hardwearing PUR coating for the treatment of resilient floor coverings in sport halls.

**Bona SuperSport Pure HD**

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<tr>
<th>Resilient System Type</th>
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Bona LinoPrime is a quick drying PUR-based primer for pore filling of deep cleaned and sanded linoleum floors. Improves leveling and smoothness of the following coat, which typically can be applied already after 1 hour.

### Key Benefits:
- Fills pores and reduces absorbency
- Ultra-quick drying
- Essential for linoleum

### Available In:
- Salt & Pepper
- Black & White
- Terra-mix
## COATINGS | RESILIENT

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<td><strong>Bona PowerRemove R</strong></td>
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</table>
| Aggressive cleaning agent developed for stripping polish, dirt and old cleaning residue from resilient floor coverings such as PVC, Linoleum, LVT, or Elastomer. Quick and efficient. Prior to using Bona PowerRemove we recommend to trial whether Bona Remove R can suffice.  

**Key Benefits:**
- For quick removal of old maintenance coatings and contaminants
- Very high degree of efficiency
- Reduced pH prevents alkaline staining  

**Technical Data:**
- pH-value: approx. 9 (conc.)
- Dilution: 1:1 – 1:5  

**EM703020001**  
5 L  
3  
44

| **Bona Remove R**  |                |           |                       |                |
| Detergent based on vegetable oil for frequent cleaning and maintenance of oiled wooden floors. Bona soap nourishes the surface and leaves a thin film that can be buffed for increased shine.  

**Key Benefits:**
- Gentle on oiled surfaces
- Cleans and conditions
- Long lasting concentrate  

**Technical Data:**
- pH-value: Approx. 9  
- Dilution: 1:50  

**EM702020001**  
5 L  
3  
44

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**WANT TO BECOME BETTER?**

**BONA EDUCATION AND TRAINING**

Be part of a successful team by becoming a Bona Certified Craftsman. As a Bona Certified Craftsman you benefit from the advantages of our strong brand profile and wooden floor expertise.

Becoming a Bona Certified Craftsman assures your customers the highest quality performance and service – giving you better profitability and enabling you to focus on your job – delivering great results.
Proper maintenance is vital when it comes to retaining the long-lasting beauty of wooden floors. Bona’s floor care solutions are specially developed for cleaning and revitalizing your wooden floors and are made for all finished, oiled and engineered surfaces.

With Bona’s unique revitalizing solution, Bona Deep Clean System, floor owners can bring back the original luster of their wood floors instantly, with a unique system that effectively removes the toughest dirt and scuff marks. Read more about Bona Deep Clean System and other best-in-class floor care solutions for both professional users and private homeowners in the following pages.
FLOOR CARE

Deep Clean System

The Bona Power Scrubber is a versatile and powerful scrubbing machine for cleaning of most indoor floor surfaces as well as outdoor wood decks. Bona PowerScrubber 2.0 enables the most effective deep-down cleaning, combined with unrivaled versatility and ease. Counter-rotating roller brushes provide deep effective cleaning, while the powerful, yet compact design of Bona PowerScrubber 2.0 delivers even more performance than most auto scrubbers, as well as the benefits of ergonomic operation, set-up and transportation. Recommended detergents: Bona Deep Clean Solution and Bona Remove R.

Key Benefits:
- Effective deep clean
- Wide range of surfaces
- Ergonomic design and operation
- Easy to fill, assemble and transport
- Indoor and outdoor use

Technical Data:
- Motor rating: Max 2700 W, Avg. 1900 W
- Power supply: 230 V / 50 Hz
- Machine weight: 34.5 kg
- Scrubbing brush: 2 x 400 mm soft white nylon
- Solution capacity: 10 L
- Recovery tank capacity: 10 L
- Dimensions: 520 mm x 470 mm x 300 mm

Replacement suction bar including springs, for the Bona PowerScrubber. Note: Sold per piece, two are needed for a full replacement.

- AS3647773230 400 mm 1

Concentrated cleaner for thorough, deep cleaning of finished and oiled wooden floors as well as outdoor deckings. The unique formula delivers optimal cleaning efficiency and removes stubborn scuff marks without risk of staining the wood.

Key Benefits:
- Even, matt surface
- Requires no buffing
- High wear resistance

Technical Data:
- Base: Acrylate/Polyurethane
- Drying time (until use): < 1 h
- Application: Bona Microfibre Applicator Pad
- Coverage: 50 m²/L

Bona Polish Matt

Bona Polish Matt is a waterborne maintenance coating for finished parquet. Reinforced with polyurethane, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments. Offers continued protection against wear without increasing gloss.

Key Benefits:
- Good adhesion to many surfaces
- Requires no buffing
- Scuff resistant
- Slip resistance compliant to DIN 18032:2

Technical Data:
- Base: Acrylate/Polyurethane
- Drying time (until use): < 1 h
- Application: Bona Microfibre Applicator Pad
- Coverage: 50 m²/L

Bona Polish Gloss

Bona Polish Gloss is a waterborne maintenance coating that is compatible with a wide range of surfaces including finished parquet, laminate, linoleum and PVC. Reinforced with polyurethane, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments. Gives the surface new lustre and continued protection against wear.

Key Benefits:
- Good adhesion to many surfaces
- Requires no buffing
- Scuff resistant
- Slip resistance compliant to DIN 18032:2

Technical Data:
- Base: Acrylate/Polyurethane
- Drying time (until use): < 1 h
- Application: Bona Microfibre Applicator Pad
- Coverage: 50 m²/L

Lacquer — Maintenance

Bona Polish Matt

Bona Polish Matt is a waterborne maintenance coating for finished parquet. Reinforced with polyurethane, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments. Offers continued protection against wear without increasing gloss.

Key Benefits:
- Even, matt surface
- Requires no buffing
- High wear resistance

Technical Data:
- Base: Acrylate/Polyurethane
- Drying time (until use): < 1 h
- Application: Bona Microfibre Applicator Pad
- Coverage: 50 m²/L

Bona Polish Gloss

Bona Polish Gloss is a waterborne maintenance coating that is compatible with a wide range of surfaces including finished parquet, laminate, linoleum and PVC. Reinforced with polyurethane, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments. Gives the surface new lustre and continued protection against wear.

Key Benefits:
- Good adhesion to many surfaces
- Requires no buffing
- Scuff resistant
- Slip resistance compliant to DIN 18032:2

Technical Data:
- Base: Acrylate/Polyurethane
- Drying time (until use): < 1 h
- Application: Bona Microfibre Applicator Pad
- Coverage: 50 m²/L

Deep Clean System

The Bona Power Scrubber is a versatile and powerful scrubbing machine for cleaning of most indoor floor surfaces as well as outdoor wood decks. Bona PowerScrubber 2.0 enables the most effective deep-down cleaning, combined with unrivaled versatility and ease. Counter-rotating roller brushes provide deep effective cleaning, while the powerful, yet compact design of Bona PowerScrubber 2.0 delivers even more performance than most auto scrubbers, as well as the benefits of ergonomic operation, set-up and transportation. Recommended detergents: Bona Deep Clean Solution and Bona Remove R.

Key Benefits:
- Effective deep clean
- Wide range of surfaces
- Ergonomic design and operation
- Easy to fill, assemble and transport
- Indoor and outdoor use

Technical Data:
- Motor rating: Max 2700 W, Avg. 1900 W
- Power supply: 230 V / 50 Hz
- Machine weight: 34.5 kg
- Scrubbing brush: 2 x 400 mm soft white nylon
- Solution capacity: 10 L
- Recovery tank capacity: 10 L
- Dimensions: 520 mm x 470 mm x 300 mm

Replacement suction bar including springs, for the Bona PowerScrubber. Note: Sold per piece, two are needed for a full replacement.

- AS3647773230 400 mm 1

Concentrated cleaner for thorough, deep cleaning of finished and oiled wooden floors as well as outdoor deckings. The unique formula delivers optimal cleaning efficiency and removes stubborn scuff marks without risk of staining the wood.

Key Benefits:
- Powerful cleaning performance
- Reduced pH prevents alkaline staining
- Optimized for Bona PowerScrubber

Technical Data:
- Dilute with clean water
- Finished surfaces: 1:10
- Oiled surfaces: 1:20
- Outdoor deckings: 1:5

Bona Deep Clean

Bona Deep Clean W

Concentrated cleaner for thorough deep cleaning of lacquered and oiled wooden floors. The unique formula provides optimal cleaning efficiency and removes stubborn scuff marks without risk of staining the wood.

Key Benefits:
- Powerful cleaning performance
- Reduced pH prevents alkaline staining
- Optimized for Bona PowerScrubber

Technical Data:
- Dilute with clean water
- Finished surfaces: 1:10
- Oiled surfaces: 1:20
- Outdoor deckings: 1:5

Roller Brush

White – For oiled or lacquered floors.
Orange – For profiled deckings.
Red – For oiled and hard wax oiled floors.
Green – Lightly abrasive roller for aggressive cleaning of oiled floors.
Black – Stone and Tiles.

- AS3647622500 400 mm 1
- AS3647625250 400 mm 1
- AS3647624580 400 mm 1
- AS3647622520 400 mm 1
- AS3647624810 400 mm 1

Concentrated cleaner for thorough, deep cleaning of finished and oiled wooden floors as well as outdoor wood decks. The unique formula delivers optimal cleaning efficiency and removes stubborn scuff marks without risk of staining the wood.

Key Benefits:
- Revitalizes dull, dirty floors
- Dissolves deeply ingrained dirt and stubborn scuff marks
- Optimized for Bona PowerScrubber

Technical Data:
- Dilute with clean water
- Finished surfaces: 1:10
- Oiled surfaces: 1:20
- Outdoor deckings: 1:5

Bona Deep Clean Solution

- WM650020010 5 L 3 44
- WM703013100 1 L 6 44
- WM703020100 5 L 3 44

Bona Polish Matt

Bona Polish Matt is a waterborne maintenance coating for finished parquet. Reinforced with polyurethane, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments. Offers continued protection against wear without increasing gloss.

Key Benefits:
- Even, matt surface
- Requires no buffing
- High wear resistance

Technical Data:
- Base: Acrylate/Polyurethane
- Drying time (until use): < 1 h
- Application: Bona Microfibre Applicator Pad
- Coverage: 50 m²/L

Bona Polish Gloss

Bona Polish Gloss is a waterborne maintenance coating that is compatible with a wide range of surfaces including finished parquet, laminate, linoleum and PVC. Reinforced with polyurethane, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments. Gives the surface new lustre and continued protection against wear.

Key Benefits:
- Good adhesion to many surfaces
- Requires no buffing
- Scuff resistant
- Slip resistance compliant to DIN 18032:2

Technical Data:
- Base: Acrylate/Polyurethane
- Drying time (until use): < 1 h
- Application: Bona Microfibre Applicator Pad
- Coverage: 50 m²/L

- Matt WP500313001 1 L 10 50
- Matt WP500320001 5 L 3 44

- Gloss WP511013001 1 L 10 50
- Gloss WP511020001 5 L 3 44
### Lacquer — Maintenance

**Bona Freshen Up**

Bona Freshen Up is a waterborne maintenance coating for the frequent maintenance of finished wooden floors. Based on a pure polyurethane dispersion, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments. Bona Freshen Up is high gloss and gives dull floors new shine and lustre. Meets both EN 14604:2006 and DIN 18032:01 on slip resistance.

**Key Benefits:**
- Wax-free maintainer
- Allows for future overcoating with waterborne finish
- High wear resistance

**Technical Data:**
- **Base:** Acrylate/Polyurethane
- **Drying time (until use):** < 1 h
- **Application:** Bona Microfibre Applicator Pad
- **Coverage:** 50 m²/L

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**Bona Remover**

Bona Remover is a concentrated polish stripper designed to remove Bona Polish and Bona Freshen Up. It can also be used to treat floors which have become slippery and for the removal of black heel marks.

**Key Benefits:**
- Effective on black heel marks
- Removes in many cases the surface’s slip resistance

<table>
<thead>
<tr>
<th>Type</th>
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<td>GT525313001</td>
<td>1 L</td>
<td>6</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Bona Cleaner**

Concentrated detergent for simple and safe cleaning of finished wood and cork floors. Low foaming and equally suitable for machine cleaning and manual cleaning. Leaves no dulling or slippery residue.

**Key Benefits:**
- Effective yet safe on wood
- Low foaming
- Fresh smell

<table>
<thead>
<tr>
<th>Type</th>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport</th>
<th>Package</th>
<th>Package/ pallet</th>
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<tbody>
<tr>
<td>Pure</td>
<td>GT525113001</td>
<td>1 L</td>
<td>10</td>
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<tr>
<td>Pure</td>
<td>GT525120001</td>
<td>5 L</td>
<td>2</td>
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<tr>
<td>White</td>
<td>GT525213001</td>
<td>1 L</td>
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<tr>
<td>Grey</td>
<td>GT525313001</td>
<td>1 L</td>
<td>6</td>
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</tbody>
</table>

### Oils — Maintenance

**Bona Care Oil W**

Rapid drying maintenance oil for protecting and reviving oiled wooden floors. Consists of a low-viscous blend of different vegetable oils with excellent penetration ability. Replenishes the wood pores for sustained protection.

**Key Benefits:**
- Restores and protects
- Great coverage rate
- Quick drying
- Low viscosity, easy to spread

**Technical Data:**
- **Base:** Modified vegetable oils
- **Category:** Hardening oil, 1-comp
- **Drying time (until use):** 12 h
- **Application:** Bona Woolpad or cotton cloth
- **Coverage:** 50–100 m²/L

<table>
<thead>
<tr>
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<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport</th>
<th>Package</th>
<th>Package/ pallet</th>
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<td>GT525113001</td>
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<tr>
<td>Pure</td>
<td>GT525120001</td>
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<tr>
<td>White</td>
<td>GT525213001</td>
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<td>6</td>
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<td>Grey</td>
<td>GT525313001</td>
<td>1 L</td>
<td>6</td>
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</tbody>
</table>

**Bona Wax Oil W**

Durable wax oil for periodic maintenance of oiled and hardwax oiled surfaces. Restores dry oiled floors and adds a protective layer of wax for increased resistance to water and spills.

**Key Benefits:**
- Quick drying
- Low in solvents and odour
- Highly water repellent

**Technical Data:**
- **Base:** Modified vegetable oils and waxes
- **Category:** Hardening oil, 1-comp
- **Drying time (until use):** 12 h
- **Application:** Bona Woolpad or stainless steel trowel
- **Coverage:** 55–80 m²/L

<table>
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<tr>
<th>Type</th>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport</th>
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<tr>
<td>Pure</td>
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<td>White</td>
<td>GT525213001</td>
<td>1 L</td>
<td>6</td>
<td></td>
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</tr>
<tr>
<td>Grey</td>
<td>GT525313001</td>
<td>1 L</td>
<td>6</td>
<td></td>
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</tr>
</tbody>
</table>

**Bona Oil Soap**

Detergent based on vegetable oil for frequent cleaning and maintenance of oiled wooden floors. Bona soap nourishes the surface and leaves a thin film that can be buffed for increased shine.

**Key Benefits:**
- Gentle on oiled surfaces
- Clears and conditions
- Long lasting concentrate

**Technical Data:**
- **pH-value:** Approx. 9
- **Dilution:** 1:50

<table>
<thead>
<tr>
<th>Type</th>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport</th>
<th>Package</th>
<th>Package/ pallet</th>
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<td>Pure</td>
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</tr>
<tr>
<td>Pure</td>
<td>GT525120001</td>
<td>5 L</td>
<td>3</td>
<td>44</td>
<td></td>
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</table>
Perfect wooden floors can only be achieved with the right tools for the job. Through decades of working closely with craftsmen, Bona has come to understand their every requirement when it comes to working with wooden floors. That is why our tools and accessories are expertly developed for seamless compatibility with all our flooring products. From rollers and gun applicators to dust bags and floor care tools, you will find all the equipment you need for every wood-flooding task in this section.
## TOOLS & ACCESSORIES

<table>
<thead>
<tr>
<th>Coatings</th>
<th>Type</th>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport package</th>
<th>Package/pallet</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Bona Microfibre Roller 11 mm</strong></td>
<td>Microfibre roller for an even application of lacquer producing a low degree of foam, 11 mm pile.</td>
<td>25 cm</td>
<td>AT31002000</td>
<td>1</td>
<td>10</td>
</tr>
<tr>
<td><strong>Bona Microfibre Roller 11 mm</strong></td>
<td>Microfibre roller for an even application of lacquer producing a low degree of foam, 11 mm pile.</td>
<td>41.5 cm</td>
<td>AT31002600</td>
<td>1</td>
<td>5</td>
</tr>
<tr>
<td><strong>Bona Microfibre Roller 5 mm</strong></td>
<td>Short pile microfibre roller especially suitable for hardwax oil and waterborne paint, 5 mm pile.</td>
<td>25 cm</td>
<td>AT31120297</td>
<td>1</td>
<td>10</td>
</tr>
<tr>
<td><strong>Bona Polyester Roller 11 mm</strong></td>
<td>Polyester roller for maintaining an even and high application rate of lacquer, 11 mm pile.</td>
<td>25 cm</td>
<td>AT31002300</td>
<td>1</td>
<td>10</td>
</tr>
<tr>
<td><strong>Bona Microfleece Roller 11 mm</strong></td>
<td>Roller with dense microfibre pile for a perfectly smooth application of waterborne finishes. Includes side-guards which help maintain a consistent application rate, 11 mm pile.</td>
<td>25 cm</td>
<td>AT31001000</td>
<td>1</td>
<td>10</td>
</tr>
<tr>
<td><strong>Velour Roller</strong></td>
<td>Velour roller suited for the application of hardwax oil as well as epoxy.</td>
<td>25 cm</td>
<td>AT31005000</td>
<td>1</td>
<td></td>
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</tbody>
</table>

## TOOLS & ACCESSORIES

<table>
<thead>
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<th>Type</th>
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<th>Packaging</th>
<th>Pcs/transport package</th>
<th>Package/pallet</th>
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</thead>
<tbody>
<tr>
<td><strong>Edge Roller</strong></td>
<td>Small sized roller with extra large diameter for application of lacquer or paint along edges, 8 mm microfibre pile.</td>
<td>12 cm</td>
<td>AT31002500</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td><strong>Bona Line Roller</strong></td>
<td>Roller for painting line-markings. Large diameter in order to hold more paint.</td>
<td>55 mm</td>
<td>AT31009000</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td><strong>Roller Handle – 10 cm</strong></td>
<td>Handle for 10 cm rollers.</td>
<td>10 cm</td>
<td>AT31004000</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td><strong>Roller Handle – 25 cm</strong></td>
<td>Corrosive resistant handle for 25 cm rollers.</td>
<td>25 cm</td>
<td>AT31014000</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td><strong>Roller Handle 30-50 cm</strong></td>
<td>Adjustable aluminium handle for 30-50 cm wide rollers.</td>
<td>30-50 cm</td>
<td>AT31002800</td>
<td>1</td>
<td>5</td>
</tr>
<tr>
<td><strong>Roller Handle– 55 cm</strong></td>
<td>Handle for 55 mm rollers.</td>
<td>55 mm</td>
<td>AT31006100</td>
<td>1</td>
<td></td>
</tr>
</tbody>
</table>
## TOOLS & ACCESSORIES

### Coatings

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<th>Coatings</th>
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<th>Packaging</th>
<th>Pcs/transport package</th>
<th>Package/ pallet</th>
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</thead>
<tbody>
<tr>
<td>Bona Extension Bar, quick release</td>
<td>110-200 cm</td>
<td>AT31401002</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bona Rollerbox</td>
<td>Red/Grey</td>
<td>AT31405000</td>
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<td></td>
<td></td>
</tr>
<tr>
<td>Floor Brush</td>
<td>22 cm</td>
<td>AT31101000</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Floor Brush Pro</td>
<td>30 cm</td>
<td>AT953214</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Applicator Handle</td>
<td>45 cm</td>
<td>AT956904</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Applicator Sleeve</td>
<td>46 cm</td>
<td>AT956903</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oil Squeegee</td>
<td>50 cm</td>
<td>AT956904</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Disposable Booties</td>
<td>AT33051000</td>
<td>50</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Stainless Steel Trowel</td>
<td>27 cm</td>
<td>AT9569201</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Scraper</td>
<td>4 cm</td>
<td>AT0939502</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>U-blade</td>
<td>4 cm</td>
<td>AT0939503</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cotton Cloth</td>
<td>50 x 55 cm</td>
<td>AT32086000</td>
<td>10 pcs</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Professional extension bars in aluminium with quick-release locking function.**

**Keeps the roller moist and safe during storage and transportation.**

**High-quality floor brush with tightly packed, fine bristles. Suitable for hard wax oil and decking oil.**

**Durable floor brush with tightly packed fine bristles made specifically for applying waterborne finish, waterborne paint and lye. Supplied in a convenient cover for safe storage and transportation.**

**Swivel head applicator handle for Oil Application Sleeve.**

**Stainless steel trowel for waterborne finishes, oils and fillers.**

**A floor scraper for those hard-to-reach areas such as corners, and close to the skirting board.**

**Rip-resistant cotton cloths for oiling, cleaning and buffing jobs.**
**TOOLS & ACCESSORIES**

### Coatings

<table>
<thead>
<tr>
<th>Type</th>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport</th>
<th>Package/pallet</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oak lamellas</td>
<td>P901201</td>
<td>44 pcs</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mixing bottle</td>
<td>max. 1.9 L</td>
<td>72 pcs</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

- **Oak lamellas for repairing parquet floors.**
- **Mixing bottle with clear volume markings that simplify the decantation of two-component finishes. Includes markings for Bona Traffic HD, Traffic, Traffic Anti Slip, Natural 2-comp & Bona Wave.**

---

**Bona around the world**

**SPORTS FLOOR, BALATONFÖLDVÁR SCHOOL, HUNGARY**

**READY IN FOUR DAYS**

When the contractor MLS was commissioned to refresh the gymnasium of Balatonföldvár School, the all new Bona Resilient Floor Recoating Solution showed what can be done.

---

**Bona Wax Repair Kit**

- **Complete set for making quick and easy repairs to damaged wood, cork or laminate surfaces.**
- **The set includes 20 durable hardwax sticks and a butane-driven hot knife to melt the wax. The many different colours in the set will suit most wood types as is but it is also possible to combine waxes for a perfect match. The melted wax doesn’t slump, making it possible to fill significant damages in the surface.**

**Key Benefits:**
- Suitable for all types and colours of wood
- Capable of filling large scratches and cavities in the surface
- Fast repairs, repair is done and ready in a few minutes

**Contents:**
- Butane-driven hot knife
- 20 hard wax sticks
- Scraper
- Wiping cloth
- Needle

**Wax Repair Stick**

<table>
<thead>
<tr>
<th>Article Number</th>
<th>Pcs/transport</th>
<th>Package/pallet</th>
</tr>
</thead>
<tbody>
<tr>
<td>AT32053001</td>
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<td></td>
</tr>
<tr>
<td>AT32053002</td>
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<td>AT32053003</td>
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<tr>
<td>AT32053023</td>
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</table>

**Butane-driven hot knife for melting wax when repairing damages in wooden floors. Reaches operating temperature directly.**

**Hot Knife**

<table>
<thead>
<tr>
<th>Article Number</th>
<th>Pcs/transport</th>
<th>Package/pallet</th>
</tr>
</thead>
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### Fastening Types

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<th>Packaging</th>
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</thead>
</table>

#### Notched Blade Handle
For application of levelling compounds. Height adjustable.

<table>
<thead>
<tr>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport package</th>
<th>Package/pallet</th>
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<tbody>
<tr>
<td>AT31444000</td>
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</table>

#### Notched Blade R2
560 mm

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<th>Package/pallet</th>
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<tr>
<td>AT31444001</td>
<td>10</td>
<td></td>
<td></td>
</tr>
<tr>
<td>AT31444002</td>
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<td></td>
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#### Plastic Bucket
30-litre mixing bucket.

<table>
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<th>Package/pallet</th>
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<tr>
<td>AT31408000</td>
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#### Stir Stick
Stir stick for mixing two-component adhesives or primers.

<table>
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<th>Packaging</th>
<th>Pcs/transport package</th>
<th>Package/pallet</th>
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<tbody>
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<td>AT32051080</td>
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#### Pull Bar
Pulling iron for installation of parquet. 55 cm long.

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<th>Package/pallet</th>
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<tr>
<td>AT32033000</td>
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<td></td>
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</table>

#### Tapping Block
Tapping block made of polyamide for bonded installation. Without handle.

<table>
<thead>
<tr>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport package</th>
<th>Package/pallet</th>
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<tbody>
<tr>
<td>AT32038000</td>
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</table>

#### Spike Roller
For venting levelling compounds. 50 cm wide.

<table>
<thead>
<tr>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport package</th>
<th>Package/pallet</th>
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<tbody>
<tr>
<td>AT320512500</td>
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</table>

#### Spike Shoes
Nail shoes to be able to walk around in freshly applied material such as levelling compounds or epoxy primers.

<table>
<thead>
<tr>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport package</th>
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<tbody>
<tr>
<td>AT32055000</td>
<td>1 pair</td>
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#### Measuremnt

<table>
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<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport package</th>
<th>Package/pallet</th>
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#### Calcium Carbide Ampoules
Calcium carbide ampoules for CM Device.

<table>
<thead>
<tr>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport package</th>
<th>Package/pallet</th>
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<tbody>
<tr>
<td>AT37001020</td>
<td>20 pcs</td>
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<td></td>
</tr>
<tr>
<td>AT37001100</td>
<td>100 pcs</td>
<td>100</td>
<td></td>
</tr>
</tbody>
</table>

#### GANN CM Device
Complete CM kit for professional moisture measurement. Includes all tools necessary to make a standardised measurement.

<table>
<thead>
<tr>
<th>Article Number</th>
<th>Packaging</th>
<th>Pcs/transport package</th>
<th>Package/pallet</th>
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<tbody>
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### TOOLS & ACCESSORIES

#### Measurement

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<tr>
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<th>Article Number</th>
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<th>Package/pallet</th>
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<tbody>
<tr>
<td>GANN Hydromette RTU 600</td>
<td>AT37004000</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Quadruple measurement instrument for wood, subfloors, air humidity and temperature, incl. electrode RF-T28.</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>GANN Hydromette Compact B</td>
<td>AT37008000</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Non-destructive moisture measurement for screeds.</td>
<td></td>
<td></td>
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<td></td>
</tr>
<tr>
<td>Surface Hardness Tester</td>
<td>AT37010000</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Surface hardness tester for screeds including guide plate.</td>
<td></td>
<td></td>
<td></td>
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</tr>
<tr>
<td>V-Head</td>
<td>AT37012000</td>
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<td></td>
<td></td>
</tr>
<tr>
<td>For evaluating surface eveness.</td>
<td></td>
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#### Occupational Safety

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<tr>
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<th>Pcs/transport package</th>
<th>Package/pallet</th>
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</thead>
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<tr>
<td>3M Respirator Mask, 9310</td>
<td>AT33011000</td>
<td>10</td>
<td></td>
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</tr>
<tr>
<td>Dust mask P1 against compact particles.</td>
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<tr>
<td>3M Respirator Mask, 9322</td>
<td>AT33013000</td>
<td>10</td>
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</tr>
<tr>
<td>Dust mask P3 against respirable dust, with exhalation valve. Can be cleaned, therefore reusable.</td>
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#### Floor Care

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<th>Packaging</th>
<th>Pcs/transport package</th>
<th>Package/pallet</th>
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<tr>
<td>Polish Applicator</td>
<td></td>
<td>AT31406000</td>
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<td></td>
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<tr>
<td>Waxing tool for applying Bona Freshen Up and Bona Polish.</td>
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<tr>
<td>Extra Cotton Sleeve</td>
<td>40 cm</td>
<td>AT31406001</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lightweight yet sturdy telescopic pole made of brushed Aluminium for superior durability. The 60 cm wide mop base is specially designed with a raised edge that helps trap dirt and increases scrubbing pressure. Delivered with 1 Dusting Pad and 1 Cleaning Pad.</td>
<td></td>
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<tr>
<td>Commercial System Kit</td>
<td>60 cm</td>
<td>WM710013489</td>
<td>10</td>
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</tr>
<tr>
<td>Polish applicator including a fine cotton sleeve. Suitable for Bona Freshen Up and Bona Polish.</td>
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</tr>
<tr>
<td>Dusting Pad</td>
<td>60 cm</td>
<td>AX0003543</td>
<td>12</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pad, designed to be used dry. Consisting of a special mix of short and long fibres with an electrostatic charge to trap and remove loose dust, dirt and debris, quickly and safely from floors.</td>
<td></td>
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</tr>
<tr>
<td>Cleaning Pad</td>
<td>60 cm</td>
<td>AX0003544</td>
<td>12</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pad, designed to be used wet. Consisting of highly absorbent microfibre with a lot of scrubbing action for removing bonded dirt.</td>
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APPLICATION ADVICE

1. Lacquer System
2. Natural Wood Look
3. Sportive System
4. Craft Oil 2K System
5. Oil System
6. Hard Wax Oil
Lacquer System

1. Sanding – Coarse and medium with Belt and Edge Sander or the Bona Power Drive

2. Application – Bona Mix&Fill Plus with a trowel

3. Sanding – Fine with Belt and Edge Sander

4. Sanding – Final with Bona FlexiSand

5. 1st application – Choose one of the below Bona base coats and apply with Bona Microfibre Roller

- Bona White
  - White washed look
  - 1-3x with roller

- Bona Natural
  - Look of pure wood
  - 1-3x with roller

- Bona Classic
  - The all-rounder
  - Medium colouration
  - 1x with roller

- Bona Intense
  - Medium colouration
  - 1x with roller

- Bona Amber
  - Rich colouration
  - 2x with roller

- Bona Quick
  - Quick drying gel
  - 3x with trowel

6. 2nd application – Choose one of the below Bona topcoats and apply with Bona Microfibre Roller

- Bona Novia
  - The all-rounder
  - 8–10 m²/lt
  - Drying time: 1–2 h
  - (20 °C, 60%)

- Bona Mega
  - Consumption: 8–10 m²/lt
  - Drying time: 2–3 h
  - (20 °C, 60%)

- Bona Classic
  - The all-rounder
  - Medium colouration
  - 1x with roller

- Bona Intense
  - Medium colouration
  - 1x with roller

- Bona Amber
  - Rich colouration
  - 2x with roller

- Bona Quick
  - Quick drying gel
  - 3x with trowel

7. Intermediate sanding with Bona FlexiSand or Bona Buffer

8. 3rd application – with the same Bona topcoat as used before

9. If extreme traffic is expected, an additional application of top coat is recommended

Natural Wood Look

1. Sanding – Coarse and medium with Belt and Edge Sander or the Bona Power Drive

2. Application – Bona Mix&Fill Plus with a trowel

3. Sanding – Fine with Belt and Edge Sander

4. Sanding – Final with Bona FlexiSand

5. 1st application – Bona Natural with Bona Microfibre Roller

- Bona Novia
  - Domestic wear
  - Consumption: 8–10 m²/lt
  - Drying time: 1–2 h
  - (20 °C, 60%)

- Bona White
  - White washed look
  - 1-3x with roller

- Bona Natural
  - Look of pure wood
  - 1-2x with roller

- Bona Classic
  - The all-rounder
  - Medium colouration
  - 1x with roller

- Bona Intense
  - Medium colouration
  - 1x with roller

- Bona Amber
  - Rich colouration
  - 2x with roller

- Bona Quick
  - Quick drying gel
  - 3x with trowel

6. 2nd application – Bona Mega Natural with Bona Microfibre Roller

- Bona Novia
  - Very heavy wear
  - Consumption: 8–10 m²/lt
  - Drying time: 1–2 h
  - (20 °C, 60%)

- Bona White
  - White washed look
  - 1-3x with roller

- Bona Natural
  - Look of pure wood
  - 1-2x with roller

- Bona Classic
  - The all-rounder
  - Medium colouration
  - 1x with roller

- Bona Intense
  - Medium colouration
  - 1x with roller

- Bona Amber
  - Rich colouration
  - 2x with roller

- Bona Quick
  - Quick drying gel
  - 3x with trowel

7. Intermediate sanding with Bona FlexiSand or Bona Buffer

8. 3rd application – Bona Mega Natural

9. If extreme traffic is expected, an additional application of top coat is recommended
**Sportive System**

1. Sanding – Coarse and medium with Belt and Edge Sander or the Bona Power Drive

2. Application – Bona Mix&Fill Plus with a trowel

3. Sanding – Fine with Belt and Edge Sander

4. Sanding – Final with Bona FlexiSand or Bona Buffer

5. 1st Application – Bona Sportive Primer with the Bona Microfibre Roller

6. 2nd Application – Bona Sportive Finish with the Bona Microfibre Roller

7. Intermediate sanding with Bona FlexiSand or Bona Buffer

8. Application – Line marker with Bona Sportive Paint

9. Intermediate sanding with Bona FlexiSand or Bona Buffer and Bona Scrad System

10. 3rd and 4th application of Bona Sportive Finish using a Bona Microfibre Roller

**Craft Oil 2K System**

1. Sanding – Coarse and medium with Belt and Edge Sander or the Bona Power Drive

2. Application – Bona Mix&Fill Plus with a trowel

3. Sanding – Fine with Belt and Edge Sander

4. Sanding – Final with Bona FlexiSand or Bona Buffer

5. Application – Bona Craft Oil 2K

6. Remove surplus with cotton cloths

7. Application – Bona Traffic HD, Bona Traffic or Traffic Natural after min 8 h (12 h for pigmented oil)

8. Intermediate sanding with Scrad Pad

9. 2nd application – Using the same product as in the previous layer

10. If extreme traffic is expected, an additional application of topcoat is recommended

**Consumption and Drying Time**

- **Sportive Paint**
  - Consumption: 1 liter for approx. 80 m x 5 cm lines or 1 liter for approx. 100 m x 4 cm lines
  - Drying time: 15–30 mins (20 °C, 60%)

- **Sportive Primer**
  - Consumption: 8–12 m²/l
  - Drying time: 2–3 h (20 °C, 60%)

- **Sportsive Hardener**
  - Shake for 1 min

- **Sportive Finish**
  - Consumption: 8–10 m²/l
  - Drying time: 3–4 h (20 °C, 60%)

- **Bona Traffic HD**
  - Consumption: 8–10 m²/l
  - Drying time: 2–3 h (20 °C, 60%)

- **Bona Traffic**
  - Consumption: 8–10 m²/l
  - Drying time: 3–4 h (20 °C, 60%)

- **Traffic Natural**
  - Consumption: 8–10 m²/l
  - Drying time: 3 h (20 °C, 60%)
Oil System

1. Sanding – Coarse and medium with Belt and Edge Sander or the Bona Power Drive

2. Application – Bona Mix&Fill Plus with a trowel

3. Sanding – Fine with Belt and Edge Sander

4. Sanding – Final with Bona FlexiSand or Bona Buffer

5. Application of Bona Oil System – Choose one of the 3 treatments

   Pure Oil treatment
   - Apply Bona Craft Oil with rubber blade, steel trowel or Bona Wool Pad until wood is saturated
   - Massage oil into wood using green pad for neutral oil, or red pad for coloured oil, attached to Bona FlexiSand
   - Remove surplus oil with cotton cloth and allow to dry
   - For best results dry buff surface with Bona Wool Pad.

   Oil treatment with Bona Nordic Tone
   - Apply Bona Nordic Tone with an application sleeve. Leave to dry for 4-6 hours
   - Fine sanding using Bona FlexiSand and Bona Scrad Pad. Remove dust with a vacuum cleaner
   - Remove surplus oil with cotton cloth and allow to dry
   - For best results dry buff surface with Bona Wool Pad.

   Oil treatment with Bona Rich Tone
   - Apply Bona Rich Tone with an application sleeve. Leave to dry for 4-5 hours
   - Fine sanding using Bona FlexiSand and Bona Scrad Pad. Remove dust with a vacuum cleaner
   - Massage oil into wood with red pad attached to Bona FlexiSand
   - Remove surplus oil with cotton cloth and allow to dry
   - For best results dry buff surface with Bona Wool Pad.

   Oil treatment with Bona Craft Oil
   - Apply Bona Craft Oil with rubber blade, steel trowel or Bona Wool Pad until wood is saturated
   - Massage oil into wood with red pad attached to Bona FlexiSand
   - Remove surplus oil with cotton cloth and allow to dry
   - For best results dry buff surface with Bona Wool Pad.

Hard Wax Oil

1. Sanding – Coarse and medium with Belt and Edge Sander or the Bona Power Drive

2. Application – Bona Mix&Fill Plus with a trowel

3. Sanding – Fine with Belt and Edge Sander

4. Sanding – Final with Bona FlexiSand or Bona Buffer

5. Matt/Silk Matt

   5.1 1st application with Bona Hard Wax Oil. Apply a thin layer with a Microfiber Roller
   - Application tool: Bona Microfiber Roller 5 mm

   5.2 Abrade with Bona Scrad Pad

   5.3 2nd application: Very thin layer with a Microfiber Roller
   - Apply a thin coat of Bona Hard Wax Oil
   - Allow 8–10 hours for drying

Consumption:
- Bona Nordic Tone: 8–10 m²/L, Drying time: 2–3 h (20 °C, 60%)
- Bona Rich Tone: 8–10 m²/L, Drying time: 2–3 h (20 °C, 60%)
- Bona Craft Oil: 8–12 m²/L
- Bona Mix&Fill Plus: 8–12 m²/L
- Bona Nordic Tone: 8–12 m²/L
- Bona Rich Tone: 8–12 m²/L

Drying time:
- Bona Nordic Tone: 15–30 min (20 °C, 60%)
- Bona Rich Tone: 15–30 min (20 °C, 60%)
- Bona Craft Oil: 15–30 min (20 °C, 60%)
- Bona Mix&Fill Plus: 15–30 min (20 °C, 60%)
- Bona Hard Wax Oil: 6–8 h

Matt/Silk Matt

- 1st application with Bona Hard Wax Oil. Apply a thin layer with a Microfiber Roller
- Application tool: Bona Microfiber Roller 5 mm

- 2nd application: Very thin layer with a Microfiber Roller
- Apply a thin coat of Bona Hard Wax Oil
- Allow 8–10 hours for drying

Consumption:
- Bona Hard Wax Oil: Depending on type of wood – approx. 1 L for 20–24 m²
- Bona Craft Oil: 8–12 m²/L

Drying time:
- Bona Hard Wax Oil: 6–8 h
- Bona Craft Oil: 15–30 min (20 °C, 60%)

Matt/Silk Matt

- 1st application with Bona Hard Wax Oil. Apply a thin layer with a Microfiber Roller
- Application tool: Bona Microfiber Roller 5 mm

- 2nd application: Very thin layer with a Microfiber Roller
- Apply a thin coat of Bona Hard Wax Oil
- Allow 8–10 hours for drying

Consumption:
- Bona Hard Wax Oil: Depending on type of wood – approx. 1 L for 20–24 m²
- Bona Craft Oil: 8–12 m²/L

Drying time:
- Bona Hard Wax Oil: 6–8 h
- Bona Craft Oil: 15–30 min (20 °C, 60%)
Adhesive Guidelines

Overview of the technical properties of our reactive primers and adhesives

<table>
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<tr>
<th>Product name</th>
<th>Base</th>
<th>Consumption of primer in g/m²</th>
<th>Consumption as moisture barrier on CT or concrete floors in g/m²</th>
<th>Barrier effect up to max. residual moisture content</th>
<th>Drying time in general/ Drying time in combination with our reactive adhesives</th>
</tr>
</thead>
<tbody>
<tr>
<td>R410*</td>
<td>2-comp. epoxy resin</td>
<td>Approx. 150–250</td>
<td>Approx. 500 (two applications)</td>
<td>Yes, up to max. 5.0 cm/3%</td>
<td>224 h with Bona R777/R778 and Bona silane based adhesives</td>
</tr>
<tr>
<td>R540</td>
<td>1-comp. polyurethane</td>
<td>Approx. 150–250</td>
<td>Approx. 300 (two applications)</td>
<td>Yes, up to max. 4.0 cm/3%</td>
<td>1 h with Bona R777/R778</td>
</tr>
<tr>
<td>R590*</td>
<td>Silane based</td>
<td>500</td>
<td>500 (with one application)</td>
<td>Yes, up to max. 5.0 cm/0% relative air humidity</td>
<td>4-6 h with all Bona silane based adhesives</td>
</tr>
</tbody>
</table>

Special note:
- Bona R410 can be diluted with 20% of Bona S100 in order to achieve a deeper penetration of the primer.
- Normally, concrete floors need to be shot-blasted as a mechanical pre-treatment.
- For any further processing information, please view our technical data sheets at www.bona.com

Please note: Our suggestions and recommendations are carefully provided based on our general terms and conditions. Installation and working parameters are followed to the best of our knowledge, give no entitlement of completeness and do not disabuse for the final checkup of the proposals and products on its applicability at the designated range of use (i.e. by making sample areas according to DIN 18356.).

Our suggestions and recommendations are carefully provided based on our general terms and conditions. Installation and working parameters are followed to the best of our knowledge, give no entitlement of completeness and do not disabuse for the final checkup of the proposals and products on its applicability at the designated range of use (i.e. by making sample areas according to DIN 18356.).
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<td>Bona Interpad Primary</td>
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<td>Bona Mega ONE</td>
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<tr>
<td>Bona Microfiber Roller 11 mm</td>
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<tr>
<td>Bona Microfiber Roller 11 mm</td>
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<tr>
<td>Bona Microfiber Roller 5 mm</td>
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<tr>
<td>Bona Microfiber Roller 11 mm</td>
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<td>Bona Mini Roller</td>
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<td>Bona MIFAIR</td>
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